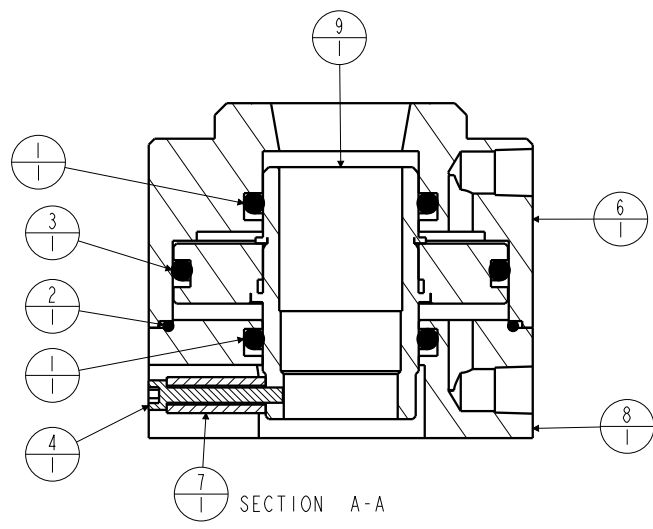
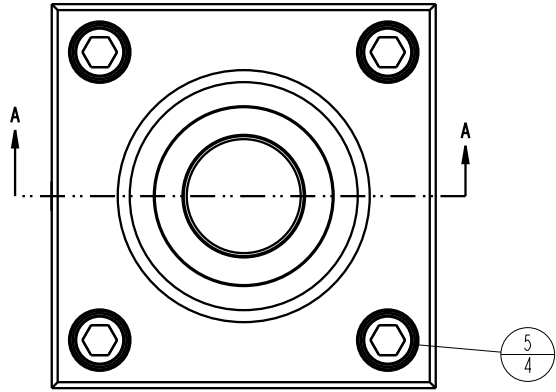


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit
N/A	N/A	60155400	SEAL KIT, STANDARD	NOTED
9	1	65-0009	PISTON	
8	1	65-0007	BASE	
7	1	65-0003	SLEEVE	
6	1	65-0002	BODY WITH ENCLOSURE RING	
5	4	01-2035-11	SHCS	
4	1	01-0058	SHCS	
3	1	39002007	O-RING, (-338)	X
2	1	39002006	O-RING, (-153)	X
1	2	39001053	O-RING, (-326)	X

PARTS LIST	
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
ASSEMBLIES AFFECTED 15543500	PARTS LIST, ASSY, VISE, COLLET, PNEU, BASE MT
SIZE A	PL1549
	REV D

D	4258	RELEASE	JDW	09/03/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	03/09/93	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		