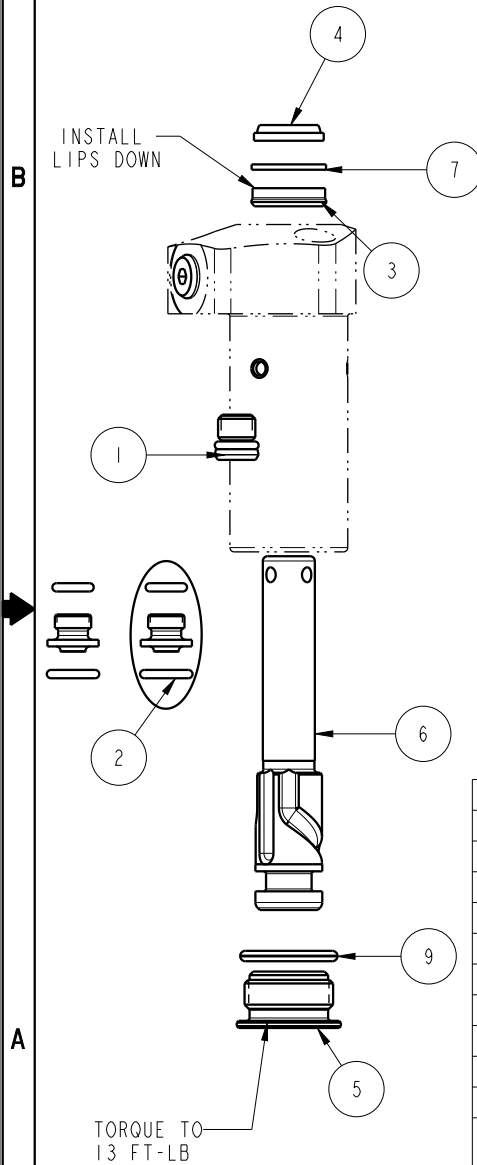


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	6V254200	SEAL KIT, FKM	N/A	NOTED
N/A	N/A	60254200	SEAL KIT, STANDARD	NOTED	
9	1	39V00036	O-RING, (-908)		
8	1	39H10037	SEAL, T, (3/8 X 5/32 X 9/16)		
7	1	39F54000	BU RING, (-111)		
6	1	81510500	PLUNGER, SC, 450		
5	1	81400028	RETAINER, SC, HS, 450		
4	1	39053004	WIPER, SNAP-IN, (7/16)		
3	1	39010038	SEAL, BEVEL, 7/16 x 3/32 x 5/8		
2	2	30871120	ASSY, ADAPTER, SC, TF, MM	X	30871120F
1	4	30601122	PLUG, SOCH, SAE 2		
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
25620500
25620500F

PARTS LIST ASSY, CYL, PP, TF, 1200/470

SIZE
A PL2524

REV
A

A	4576	RELEASE	RLK	1/4/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	1/4/22	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		