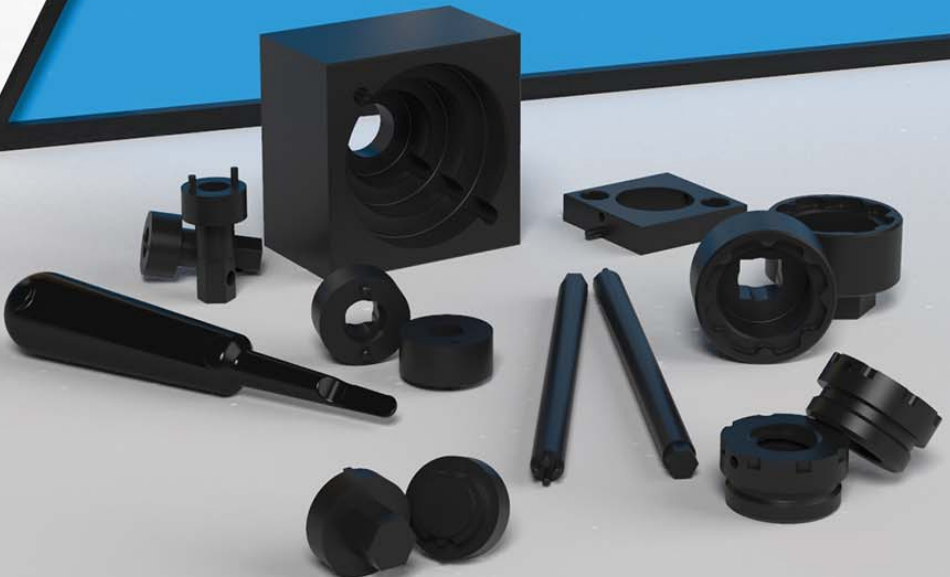


SPECIAL MAINTENANCE & PRODUCTION TOOLS

VEK



VEKTEK LLC

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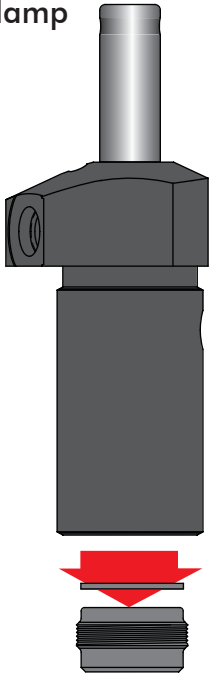
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**SPANNER
ASSEMBLY
TOOL**

For
Swing
Clamp



Tool required to
remove the
RETAINER from
the bottom of
a Swing Clamp



Clamp #	Torque (ft-lb)
---------	-------------------



450 lb. / 2 kN

ORDER NUMBER: AT-1400-50

14-0105-01	13	41-4202-11	13
14-0205-01	13	41-4202-12	13
14-1105-01	13	41-4202-21	13
14-1205-01	13	41-4202-22	13
14-2105-01	13	41-4602-11	13
14-2205-01	13	41-4602-12	13
14-6105-01	13	41-4602-21	13
14-6205-01	13	41-4602-22	13

1100 lb. / 4.9 kN

ORDER NUMBER: AT-1400-90

14-0109-01	30	41-4205-11	30
14-0209-01	30	41-4205-12	30
14-1109-01	13	41-4205-21	30
14-1209-01	13	41-4205-22	30
14-2109-01	30	41-4205-23	30
14-2209-01	30	41-4205-24	30
14-6109-01	30	41-4605-11	30
14-6209-01	30	41-4605-12	30
14-6209-10	30	41-4605-21	30
		41-4605-22	30
		41-4605-23	30
		41-4605-24	30

2600 lb. / 11.6 kN

ORDER NUMBER: AT-1401-30

14-0113-01	30	41-4211-11	30
14-0213-01	30	41-4211-12	30
14-1113-01	13	41-4211-21	30
14-1213-01	13	41-4211-22	30
14-2113-01	30	41-4211-23	30
14-2213-01	30	41-4211-24	30
14-2213-10	30	41-4611-11	13
14-6113-01	13	41-4611-12	13
14-6213-01	13	41-4611-21	13
14-6213-10	13	41-4611-22	13
		41-4611-23	13
		41-4611-24	13

5000 lb. / 22kN

ORDER NUMBER: AT-1501-80

14-2118-02	30
14-2218-02	30
14-6118-02	30
14-6218-02	30

Clamp #	Torque (ft-lb)
---------	-------------------



450 lb. / 2 kN

ORDER NUMBER: AT-1500-50

15-0105-00	13	41-5002-11	13
15-0205-00	13	41-5002-12	13
15-0505-00	13	41-5002-15	13
15-0605-00	13	41-5602-11	13
15-1105-01	13	41-5602-12	13
15-1205-01	13	41-5602-15	13
15-2105-01	13	41-5202-11	13
15-2205-01	13	41-5202-12	13
		41-5202-15	13

& Push/Pull Cylinders

1100 lb. / 4.9 kN

ORDER NUMBER: AT-1500-90

15-0109-08	13	41-5005-11	13	41-5205-21	13
15-0209-08	13	41-5005-12	13	41-5205-22	13
15-0209-10	13	41-5005-15	13	41-5205-25	13
15-0209-12	13	41-5005-21	13	41-5605-11	13
15-0509-08	13	41-5005-22	13	41-5605-12	13
15-1109-01	13	41-5005-23	13	41-5605-15	13
15-1209-01	13	41-5005-24	13	41-5605-21	13
15-2109-01	13	41-5005-25	13	41-5605-22	13
15-2209-01	13	41-5005-26	13	41-5605-25	13
		41-5205-11	13	42-5010-91	13
		41-5205-12	13	42-5020-91	13
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2600 lb. / 11.6 kN

ORDER NUMBER: AT-1501-30

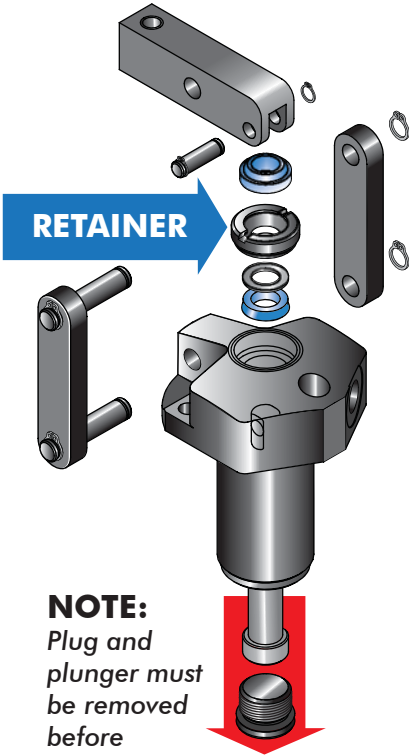
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		41-5211-12	13	42-5011-31	13
		41-5211-15	13	42-5021-31	13

5000 lb. / 22kN

ORDER NUMBER: AT-1501-80

15-0118-00	30	41-5022-11	30	41-5022-22	30
15-0218-00	30	41-5022-12	30	41-5022-25	30
15-0518-00	30	41-5022-15	30	42-5018-00	30
15-0618-00	30	41-5022-21	30	42-5028-00	30
		41-5022-22	30		

**SPANNER
ASSEMBLY TOOL**
For Link Clamp
Retainer



NOTE:
Plug and
plunger must
be removed
before
removing
retainer.

ORDER NUMBER: AT-1600-40

350 lb. & 450 lb. / 1.5 kN & 2 kN

Retainer Torque (in-lb) 50

16-6104-00 41-6610-40

16-6204-00 41-6620-40

ORDER NUMBER: AT-1600-60

700 lb. & 1100 lb. / 3 kN & 5 kN

Retainer Torque (in-lb) 50

16-6106-00 41-6610-60

16-6206-00 41-6620-60

ORDER NUMBER: AT-1600-90

1300 lb. & 2600 lb. / 6 kN & 11 kN

Retainer Torque (in-lb) 50

16-6109-00 41-6610-90

16-6209-00 41-6620-90

ORDER NUMBER: AT-1601-40

3000 lb. & 5000 lb. / 13 kN & 22 kN

Retainer Torque (ft-lb) 30

16-6114-00 41-6611-40

16-6214-00 41-6621-40

ORDER NUMBER: AT-1601-60

5000 lb. & 6800 lb. / 22 kN & 30 kN

Retainer Torque (ft-lb) 30

16-6116-00 41-6611-60

16-6216-00 41-6621-60

**SEAL INSTALLATION TOOL
FOR LINK CLAMP, WORK SUPPORT,
SWING CLAMP AND CYLINDERS**

ORDER NUMBER: AT-6510-00



SPANNER

To Remove Thread-In
Cartridge Mount
Push/Pull Cylinder
From Fixture



ORDER NUMBER: AT-2107-01
**1500 lb CARTRIDGE MOUNT
PUSH/PULL CYLINDER**

Torque (ft-lb): 25
21-0206-00
21-0206-01

ORDER NUMBER: AT-2107-05
**2900 lb & 3900 lb CARTRIDGE
MOUNT PUSH/PULL CYLINDER**

Torque (ft-lb): 35 Torque (ft-lb): 60
21-0209-00 21-0210-00
21-0209-01 21-0210-01

ORDER NUMBER: AT-2107-02
**7400 lb CARTRIDGE MOUNT
PUSH/PULL CYLINDER**

Torque (ft-lb): 65
21-0213-00
21-0213-01

ORDER NUMBER: AT-2107-03
**12,000 lb CARTRIDGE MOUNT
PUSH/PULL CYLINDER**

Torque (ft-lb): 160
21-0216-00
21-0216-01

ORDER NUMBER: AT-2107-04
**22,000 lb CARTRIDGE MOUNT
PUSH/PULL CYLINDER**

Torque (ft-lb): 200
21-0221-00



SPANNER AND SEAL ASSEMBLY TOOL

For
Thread-In
Coupling
Elements



SPANNER TOOL: AT-5613-00
SEAL TOOL: AT-5603-00
**THREAD-IN
COUPLING ELEMENTS**

56-1013-00 45-6101-30
56-1023-00 45-6102-30

SPANNER TOOL: AT-5615-00
SEAL TOOL: AT-5605-00
**THREAD-IN
COUPLING ELEMENTS**

56-1015-00 45-6101-50
56-1025-00 45-6102-50



SPANNER TOOL



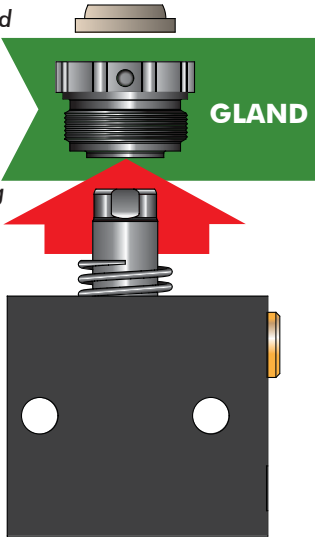
SEAL TOOL

SPANNER ASSEMBLY TOOL

For Cylinder Gland

NOTE:

Cylinder gland can be damaged when removed. Vekttek suggests replacing the gland with the new revision when rebuilding all cylinders.



NEW STYLE GLAND



ORIGINAL STYLE GLAND

NEW STYLE GLAND SPANNER

ORDER NUMBER: AT-2000-81

GLAND NUMBER: 82-0308-02

ORIGINAL STYLE GLAND SPANNER

ORDER NUMBER: AT-2000-80

Single Acting • Torque (ft-lb) 55

20-1108-00	42-0110-00
20-1108-01	42-0110-01
20-1208-00	42-0120-00
20-1208-01	42-0120-01
20-1208-02	42-1110-00
20-1408-00	42-1110-01
20-1408-01	42-1120-00
21-1108-00	42-1120-01
21-1108-01	
21-1208-00	
21-1208-01	

NEW STYLE GLAND SPANNER

ORDER NUMBER: AT-2001-02

GLAND NUMBER: 82-0310-01

ORIGINAL STYLE GLAND SPANNER

ORDER NUMBER: AT-2001-00

3900 lb / 17.8 kN

Single Acting • Torque (ft-lb) 55

20-0110-00	42-0010-03
20-0110-01	42-0010-04
20-0110-02	42-0010-05
20-0110-04	

NEW STYLE GLAND SPANNER

ORDER NUMBER: AT-2001-03

GLAND NUMBER: 82-0310-02

ORIGINAL STYLE GLAND SPANNER

ORDER NUMBER: AT-2001-51

3900 lb / 17.8 kN

Double Acting • Torque (ft-lb) 55

20-0210-00	42-0020-00
20-0210-01	42-0020-01
20-0210-02	42-0110-02
20-0210-04	42-0110-03
20-0410-00	42-0110-04
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20-1110-02	42-0120-04
20-1110-04	42-0120-08
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21-1210-01	42-5111-01
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21-1210-04	42-1120-04
21-1410-04	42-1120-08
25-1110-11	42-5111-01
25-1110-12	42-5111-02

NEW STYLE GLAND SPANNER

ORDER NUMBER: AT-2001-51
GLAND NUMBER: 82-0315-01

ORIGINAL STYLE GLAND SPANNER
ORDER NUMBER: AT-2001-50

8800 lb / 39.9 kN

Threaded Body / Block Body

Double Acting • Torque (ft-lb) 55

- 20-0115-00 42-0010-06
- 20-0115-01 42-0010-07
- 20-0115-02 42-0020-02
- 20-0115-04 42-0020-03
- 20-0215-00 42-0110-05
- 20-0215-01 42-0110-06
- 20-0215-02 42-0110-13
- 20-0215-04 42-0110-14
- 20-0415-02 42-0120-05
- 20-1115-00 42-0120-06
- 20-1115-02 42-0120-07
- 20-1215-00 42-0120-09
- 20-1215-02 42-1110-05
- 20-1215-04 42-1110-06
- 20-1415-00 42-1110-07
- 21-1115-00 42-1110-09
- 21-1115-01 42-1120-05
- 21-1115-02 42-1120-06
- 21-1215-01 42-1120-07
- 21-1215-02 42-1120-09
- 21-1215-04
- 21-1215-05

NEW STYLE GLAND SPANNER

ORDER NUMBER: AT-2501-00
GLAND NUMBER: 82-0315-01

ORIGINAL STYLE GLAND SPANNER
ORDER NUMBER: AT-2001-00

1300 lb / 5.9 kN

PUSH/PULL CYLINDER

Torque (ft-lb) 55

- 25-1110-11 42-5111-01
- 25-1110-12 42-5111-02

NEW STYLE GLAND SPANNER

ORDER NUMBER: AT-2501-50
GLAND NUMBER: 82-0315-01

ORIGINAL STYLE GLAND SPANNER
ORDER NUMBER: AT-2001-50

3800 lb / 17.5 kN

PUSH/PULL CYLINDER

Torque (ft-lb) 55

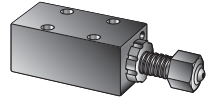
- 25-1115-11 42-5111-51
- 25-1115-12 42-5111-52

ORDER NUMBER: AT-2501-00
GLAND NUMBER: 85-5310-00

SCREW PUMP
Block Body

Torque (ft-lb) 55

- 55-8190-00 45-5890-00

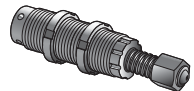


ORDER NUMBER: AT-5508-80
GLAND NUMBER: 85-5310-01

SCREW PUMP
Threaded Body

Torque (ft-lb) 55

- 55-8190-01 45-5890-01



SPANNER for Original Style Gland

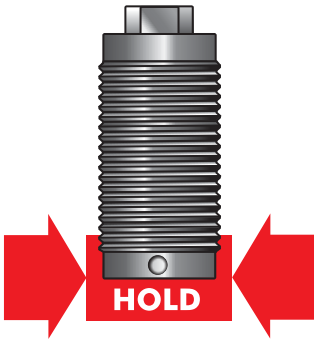


SPANNER for New Style Gland



ASSEMBLY TOOL

To Hold Cylinder at Base



ORDER NUMBER: **AT-2070-00**

3900 lb & 8800 lb

Cylinder

Single and Double Acting

Threaded Body

Torque (ft-lb) 55

- 20-0110-00
- 20-0110-01
- 20-0110-04
- 20-0110-02
- 20-0115-00
- 20-0115-01
- 20-0115-04
- 20-0115-02
- 20-0210-00
- 20-0210-01
- 20-0210-04
- 20-0210-02
- 20-0215-00
- 20-0215-01
- 20-0215-04
- 20-0215-02



10

ASSEMBLY TOOL

To Insert Check Valve

#70-3437-92

ORDER NUMBER: **65-6000-00**

CHECK VALVE

NUMBER: 70-3437-92

Torque (in-lb): 25

- 56-0004-01 45-6007-03
- 56-0004-02
- 56-0005-17
- 56-0005-18
- 56-0005-19
- 56-0005-20
- 56-0005-21
- 56-0005-22
- 56-0005-23
- 56-0005-24
- 56-0005-25
- 56-0005-26
- 62-7011-00
- 65-6000-00
- 70-1017-11
- 70-1017-12
- 70-3311-11
- 70-3311-12
- 93-1072-02
- 93-1072-04



CAVITY TOOLS

SEQUENCE VALVE CARTRIDGE CAVITY TOOL KIT

ORDER NUMBER: 62-7040-00

KIT DESCRIPTION

MULTI-STEP CARBIDE CAVITY
CONTOUR TOOL WITH
REAMER AND M20 X 1.5 TAP

ORDER NUMBER: 65-3002-02

CARBIDE CAVITY CONTOUR
TOOL ONLY

70-4430-01 47-0440-00
70-4430-02 47-0440-01

PRESSURE REDUCING AND PRESSURE LIMITING CARTRIDGE CAVITY TOOL

ORDER NUMBER: 62-7050-00

TOOL DESCRIPTION

MULTI-STEP CARBIDE CAVITY
CONTOUR TOOL

PRV

70-5437-70 47-0540-00
70-5437-71 47-0540-04

PLV

70-5430-06
70-5430-07
70-5430-08

PILOT OPERATED CHECK VALVE CARTRIDGE CAVITY TOOLS

Use for Pilot Operated Cartridge:
70-3337-71 47-0333-70

ORDER NUMBER: 65-3300-02
T-11A CAVITY FORM DRILL

ORDER NUMBER: 65-3300-03
T-11A CAVITY FORM REAMER

ORDER NUMBER: 65-3002-01
M20 X 1.5 (METRIC) STRAIGHT
FLUTE, BOTTOMING TAP



The Productivity Devices Company

TO ORDER -

800-992-0236

FAX: 816-364-0471

sales@vektek.com

INTERNATIONAL

+1-913-365-1045

FAX: +1-816-364-0471

internationalsales@vektek.com

QUESTIONS -

customersupport@vektek.com



VEKTEK LLC



The Productivity Devices Company

1334 E 6th Avenue
Emporia, KS 66801 USA

www.vektek.com

TO ORDER -

800-992-0236

FAX: 816-364-0471

sales@vektek.com

INTERNATIONAL

+1-913-365-1045

FAX: +1-816-364-0471

internationalsales@vektek.com

QUESTIONS -

customersupport@vektek.com



Brasil - brasilsales@vektek.com
+55-11-4398-7300

Canada - canadasales@vektek.com
905-238-3267

China - chinasales@vektek.com
Shanghai: +86-21-58683679
Dalian: +0411-87566805

Europe - internationalsales@vektek.com

Israel - israelsales@vektek.com

India - indiasales@vektek.com
+91-40-27844279

Japan - japansales@vektek.com
+048-987-1371

Korea - koreasales@vektek.com
+82-2-26315755

Mexico - mexicosales@vektek.com
+52-(81) 2032-9910