



VEKTEK, INC.
 1334 E. SIXTH AVE.
 P.O. BOX 625
 EMPORIA, KS. 66801
 U.S.A.

INSTRUCTION SHEET

IS3204

REV. A

ASSEMBLIES AFFECTED
 31-2266-24

DRAWN/DATE JDW
 3-20-06

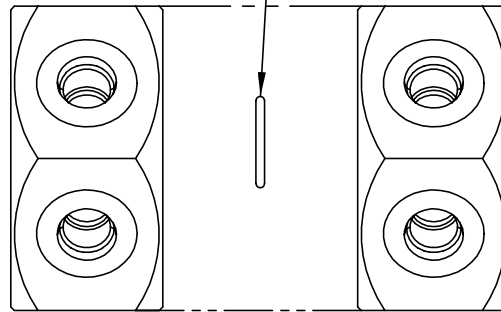
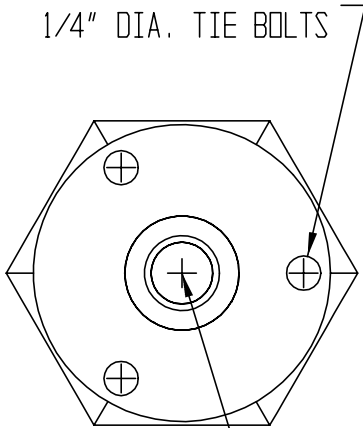
APPROVED/DATE JAM
 4-20-06

TITLE: HEX MANIFOLD MODIFICATION FOR STACKING

NEXT ASS'Y.	QTY.
31226624	1

39-0000-27 O-RING TO BE SANDWICHED BETWEEN THE SPOTFACED AREA OF ONE MANIFOLD AND THE BOTTOM OF THE NEXT MANIFOLD

THREE HOLES FOR
 1/4" DIA. TIE BOLTS



DRILL .375/.468 DIA. HOLE ON CENTERLINE OF THE SAE NO.6 O-RING PORT WITHIN .015 THRU ALL HEX MANIFOLDS, EXCEPT BOTTOM MANIFOLD, (DEBURR ALL HOLES)

I. A. W. ECN1463

REV.: A
 DATE: 3-20-06
 BY: JDW