



ALL SWING CLAMPS ARE SHIPPED WITH PLUGS OR VENTS INSTALLED IN EACH PORT.

REMOVE PLUGS AS NECESSARY TO CONNECT THE SWING CLAMP TO THE HYDRAULIC CIRCUIT. KEEP THESE PLUGS FOR POSSIBLE USE AT A LATER TIME.

ALL MATING SURFACES MUST BE FLAT WITHIN .003 INCHES WITH A SURFACE ROUGHNESS NOT EXCEED $63\mu\text{IN } R_A$

WHEN MANIFOLD MOUNTING, THE HYDRAULIC FLUID FEEDER HOLES SHOULD BE .09-.15 INCHES IN DIAMETER AND CONCENTRIC TO THE O-RING PORT WITHIN .030 INCHES.

INSTALLATION INSTRUCTIONS



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
Bottom Flange
Swing Clamps

SIZE
A

IS-1500

REV
F

F	4258	RELEASE	JDW	08/18/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	DRAWING STATUS: Released			
DATE:	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			