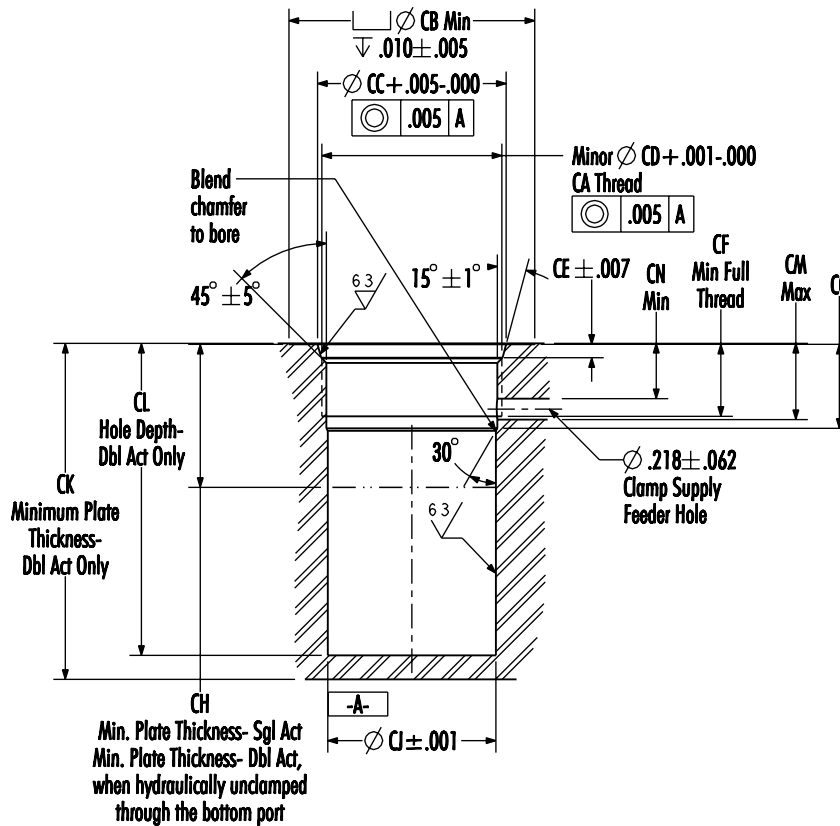


Cartridge Mount Swing Clamp Installation Instructions



Basic cavity can be formed with a standard (SAE J1926/1 Port Detail) O-ring Port Contour Cutter

Model No.	CA	CB	CC	CD	CE	CF	CG Min	CG Max	CH	CJ	CK	CL	CM	CN
15-1105-01-X	1 1/16-12	1.38	1.148	.979	.137	.50	.750	.906	1.25	.938	NA	NA	.750	.417
15-1109-01-X	1 5/8-12	2.00	1.713	1.541	.139	.68	.815	.906	1.50	1.376	NA	NA	.815	.525
15-1113-01-X	1 7/8-12	2.25	1.962	1.792	.139	.62	.875	.906	1.50	1.751	NA	NA	.875	.403
15-1205-01-X	1 1/16-12	1.38	1.148	.979	.137	.50	.750	.906	NA	.938	2.75	2.25	.750	.417
15-1209-01-X	1 5/8-12	2.00	1.713	1.541	.139	.68	.815	.906	NA	1.376	3.25	2.75	.815	.525
15-1213-01-X	1 7/8-12	2.25	1.962	1.792	.139	.62	.875	.906	NA	1.751	3.75	3.25	.875	.403
14-1105-01-X	1 1/16-12	1.38	1.148	.979	.137	.50	.750	.906	1.25	.938	NA	NA	.750	.417
14-1109-01-X	1 5/8-12	2.00	1.713	1.541	.139	.68	.815	.906	1.50	1.376	NA	NA	.815	.525
14-1113-01-X	1 7/8-12	2.25	1.962	1.792	.139	.62	.875	.906	1.50	1.751	NA	NA	.875	.403
14-1205-01-X	1 1/16-12	1.38	1.148	.979	.137	.50	.750	.906	NA	.938	2.75	2.25	.750	.417
14-1209-01-X	1 5/8-12	2.00	1.713	1.541	.139	.68	.815	.906	NA	1.376	3.25	2.75	.815	.525
14-1213-01-X	1 7/8-12	2.25	1.962	1.792	.139	.62	.875	.906	NA	1.751	3.75	3.25	.875	.403

Instruction Sheet



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

Installation Sheet

Model Number
-See Chart-

SIZE
A

IS-1504

REV
B

B	1832	RELEASE	K. ROEMER	09/05/08
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY		
DATE:	07-06-98			