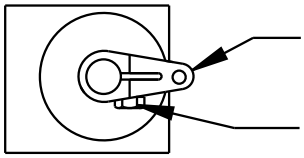
READ ALL INSTRUCTIONS BEFORE INSTALLING ARMS
FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS WILL VOID PRODUCT WARRANTY !

–Installing or Positioning of Low Profile Swing Clamp Arms–

NOTE: If the arm is already installed on the plunger, loosen the cap screw.

CAUTION: Never attempt to rotate the arm before loosening the cap screw. This can damage the plunger rotating mechanism.



1. Rotate the arm to the desired radial position.
2. Tighten to the torque specification listed below.

MODEL	TORQUE ft-lb	TORQUE N-m
5000lb & 22Kn	115 ft-lb	156 N-m
7500lb & 33Kn	225 ft-lb	305 N-m

IT IS RECOMMEND THE CROSS BOLT BE REPLACED IF THE ARM NEEDS REMOVED AFTER IT HAS BEEN IN SERVICE.			
CROSS BOLT 5000 & 22KN SHORT LONG DOUBLE	CROSS BOLT 5000 & 22KN UPREACH	CROSS BOLT 7500 & 33KN SHORT LONG DOUBLE	CROSS BOLT 7500 & 33KN UPREACH
21-5000-24	21-5000-25	21-5000-28	21-5000-25

Instruction Sheet

VEKTEK®
VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

REV				
C	2799	RELEASE	JDW	01/29/15
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE

DRW BY: MES
DATE: 08/01/05

DRAWING STATUS: **Released**
PRODUCTION APPROVED FOR RELEASED STATUS ONLY

Arm Installation Instruction Sheet
Low Profile Swing Clamps

SIZE A | IS1505 | REV C

SHEET 1 OF 1