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O-RING, (-204),
70A DUROMETER POLYURETHANE,
VEKTEK P/N 39-0000-50

FOR PROPER SEALING,
MATING SURFACE SHOULD
BE FLAT WITHIN .003 (.08mm)
WITH A MAXIMUM SURFACE
ROUGHNESS OF 32 Ra (1,6µ Ra).

B

B

$\varnothing .621 \pm .010$

$.104 \pm .003$

OPTIONAL
SAE 2 PORT

FEED HOLE DIAMETER
 $\varnothing .090$ MINIMUM
 $\varnothing .275$ MAXIMUM

A

A

**INSTALLATION
INSTRUCTIONS**



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

INSTRUCTION SHEET

MANIFOLD MOUNT PORT INSTALLATION

SIZE
A 1S1510

REV
A

FORM FEG041-1S.ASIZE, REV. A

A	1454	RELEASE	JDW	3-23-06
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: Released		
DATE:	3-23-06	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

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