

1

2

REPLACING THE FACE SEAL:

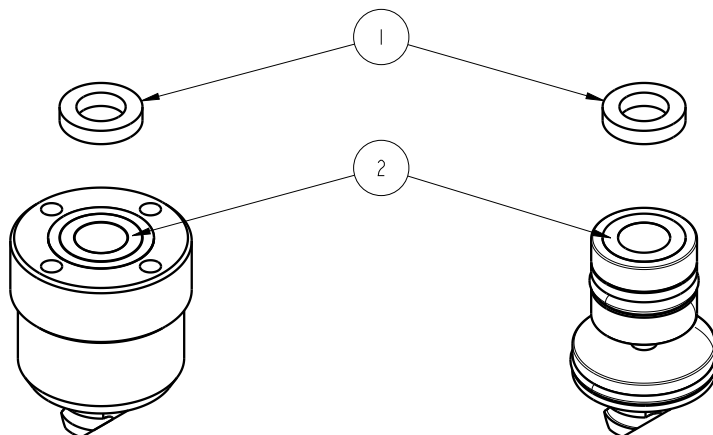
1. The Coupling Mechanisms (2) are designed so that the face seal (1) can be replaced without having to removed the Mechanism (2) from its cavity.
2. Using a scribe or a sharp pick, pull the old face seal (1) out from the pilot groove.
3. Insert the new face seal (1) into the tip of the Seal Mounting Tool (P/N: AT-5605-00).
4. Taking the Seal Mounting Tool (P/N: AT-5605-00) in your hand, press the face seal (1) until it's flush in the pilot groove, keeping the Seal Mounting Tool (P/N: AT-5605-00) axially aligned to the Mechanism (2).

B

B

THREAD-IN

SLIP-IN



A

A

INSTALLATION INSTRUCTIONS



VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

A	3077	RELEASE	TWA	8/19/16
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	TWA	DRAWING STATUS: Design		
DATE:	8/19/16	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

ASSEMBLIES AFFECTED	
56-1015-00	56-2015-00
56-1025-00	56-2025-00

INSTRUCTION SHEET, COUPLING ELEMENTS, NDS	
SIZE	1S5634
REV	A

1

2

SHEET 1 OF 1