



Swing Clamp Spacer Model No.	Top Flange Swing Clamp Model No.	Top Flange High-Speed Swing Clamp Model No.	A*	B	C	D	E	F	G	H*	J*
64-0409-01	15-0X05-00	14-6105-01-L/R	1.010	.795	.219	.687	.438	.625	.219	.937	1.016
64-0414-01	15-0X09-08	14-6109-01-L/R	1.476	1.032	.344	.875	.562	.844	.281	1.153	1.320
64-0417-01	15-0X13-11	14-6113-01-L/R	1.809	1.250	.438	1.000	.531	1.047	.344	1.343	1.625

*These numbers represent hole size and dimensions from the extrusion.

Note:
For proper sealing, mating surfaces should be flat within .003, with a maximum surface roughness of 63 μ in R_a

Instruction Sheet



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

C	1954	RELEASE	GLR	11/13/08
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: M. Say	DRAWING STATUS: Released			
DATE: 11/15/2004	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

ASSEMBLIES AFFECTED

See Table

Swing Clamp Spacer

Machining Dimensions

SIZE	IS6401	REV
A		C

FORM FEG041-IS-ASIZE, REV. A

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