



Link Clamp Spacer Model No.	Link Clamp Model No.	Link Clamp Capacity	A*	B	C	D	E	F	G	H*	J*
64-0410-01	16-6204-00	450	1.072	.750	.437	.750	.437	.688	.219	.969	1.062
64-0415-01	16-6206-00	1100	1.510	1.000	.500	1.000	.375	.969	.281	1.250	1.312
64-0418-01	16-6209-00	2600	1.885	1.250	.625	1.312	.437	1.250	.406	1.625	1.625
64-0425-01	16-6214-00	5000	2.510	1.625	.750	1.687	.625	1.625	.531	2.063	2.125
64-0431-01	16-6216-00	6800	3.135	2.000	1.000	2.000	.750	2.000	.656	2.563	2.562

*These numbers represent hole size and dimensions from the extrusion.

Note:
 For proper sealing, mating surfaces should be flat within .003, with a maximum surface roughness of 63 μ m R_a

Instruction Sheet	 VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
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C	1954	RELEASE	GLR	11/13/08
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: M Say	DRAWING STATUS: Released			
DATE: 11/16/2004	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

ASSEMBLIES AFFECTED	Link Clamp Spacer Machining Dimensions
See Table	SIZE A
	IS6403
	REV C