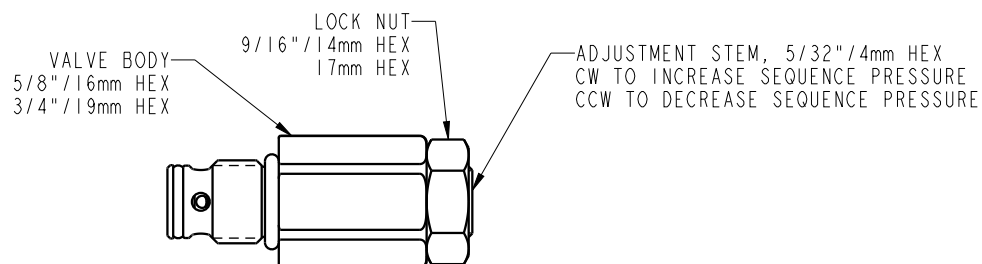


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NOTE:
THIS SEQUENCE VALVE CAN
 BE USED ONLY ON CLAMPS
 OF A COMPATIBLE DEVICE
 THAT ARE MANIFOLD MOUNTED.

PORT
DEVICE READY

FOR USE IN YOUR OWN CAVITY
 SEE CAVITY DETAILS FROM CATALOG OR WEB PAGE.

TO INSTALL THE SEQUENCE VALVE INTO A PORT.
 SCREW VALVE BODY INTO PORT AND TIGHTEN
 ACCORDING TO TORQUE SPECIFIED ON THE CHART BELOW.

TO ADJUST THE SEQUENCE VALVE:
 LOOSEN LOCK NUT.
 ROTATE ADJUSTMENT STEM CLOCKWISE TO INCREASE SEQUENCE PRESSURE.
 ROTATE ADJUSTMENT STEM COUNTER CLOCKWISE TO DECREASE SEQUENCE PRESSURE.
 INTERNAL RETAINING RING WILL PREVENT EXCESSIVE TRAVEL COUNTER CLOCKWISE.
 TIGHTEN LOCK NUT ACCORDING TO TORQUE SPECIFIED ON THE CHART BELOW.

IN-PORT SEQUENCE VALVE MODEL LIST.

70-4437-10, ASSY, IP-SEQ, SAE 4, .580, 750 PSI
 70-4437-11, ASSY, IP-SEQ, SAE 4, .580, 1500 PSI
 70-4437-12, ASSY, IP-SEQ, SAE 4, .580, 3000 PSI
 70-4437-20, ASSY, IP-SEQ, SAE 4, .750, 750 PSI
 70-4437-21, ASSY, IP-SEQ, SAE 4, .750, 1500 PSI
 70-4437-22, ASSY, IP-SEQ, SAE 4, .750, 3000 PSI
 47-0443-30, ASSY, IP-SEQ, G1/8, 15.16, 50 BAR
 47-0443-31, ASSY, IP-SEQ, G1/8, 15.16, 100 BAR
 47-0443-32, ASSY, IP-SEQ, G1/8, 15.16, 200 BAR
 47-0443-50, ASSY, IP-SEQ, G1/4, 18.72, 50 BAR
 47-0443-51, ASSY, IP-SEQ, G1/4, 18.72, 100 BAR
 47-0443-52, ASSY, IP-SEQ, G1/4, 18.72, 200 BAR
 L4-7044-30, ASSY, IP-SEQ, G1/8, 15.16, 50 BAR
 L4-7044-31, ASSY, IP-SEQ, G1/8, 15.16, 100 BAR
 L4-7044-50, ASSY, IP-SEQ, G1/4, 18.72, 50 BAR
 L4-7044-51, ASSY, IP-SEQ, G1/4, 18.72, 100 BAR

PORT SIZE	BODY INSTALLATION TORQUE	LOCK NUT TORQUE
SAE 4	15 ft-lb	5 ft-lb
G1/8	16 Nm	7 Nm
G1/4	27 Nm	7 Nm

**INSTALLATION
 INSTRUCTIONS**



VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
 SEE MODEL LIST

INSTALLATION, IN-PORT SEQ VALVE

SIZE
 A 1S7006

REV
 A

A	3613	RELEASE	JDW	10/17/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: Released		
DATE:	10/17/18	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

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FORM FEG041-IS.ASIZ, REV. B

SHEET 1 OF 1