



To Reposition Handle:

1. Remove center screw
2. Take off and reposition handle
3. Apply low strength loctite to center screw
4. Torque center screw to 20 in-lbs

To Panel Mount Valve:

1. Remove center screw
2. Take off handle and panel nut
3. Position valve in panel and tighten panel nut
4. Replace handle
5. Apply low strength loctite to screw and torque to 20 in-lbs

OR

1. Use screw holes in bottom of base to mount valve.
(metric uses M5x0.8 and inch uses 10-24 bolts)

**INSTALLATION
INSTRUCTIONS**



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

A	3892	RELEASE	ALS	08/08/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	ALS	DRAWING STATUS: Released		
DATE:	08/08/19	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

ASSEMBLIES AFFECTED
71-1422-05
47-1142-25

INSTRUCTION SHEET, VALVE, MNL, PANEL MNT, 2/3		
SIZE A	1S7123	REV A