



SCALE 1.000  
 ILC20221303 REV A ECN 648

SAE 4 RETRACT PORT  
 SAE 4 EXTEND PORT  
 .438  
 .813

1/4-20 UNC  $\nabla$ .25  
 $\varnothing$ .406  $\nabla$ 1.38  
 .625  
 1.250  
 $\varnothing$ .810  $\nabla$ .190

CAD CONTROL  
 DRAWING



A	648	RELEASE	K. ROEMER	04-07-05	20221303	H	CYL, HR, DA, 4600 .25 STK
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE	REFERENCE MODEL	REF REV	
DRW BY:	K. ROEMER	DRAWING STATUS: <b>Released</b>			TOLERANCES DO NOT APPLY		SIZE
DATE:	06-07-02	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			DIMENSIONS ARE NOMINAL		D ILC20221303 REV A

FORM FEG036, Rev. A