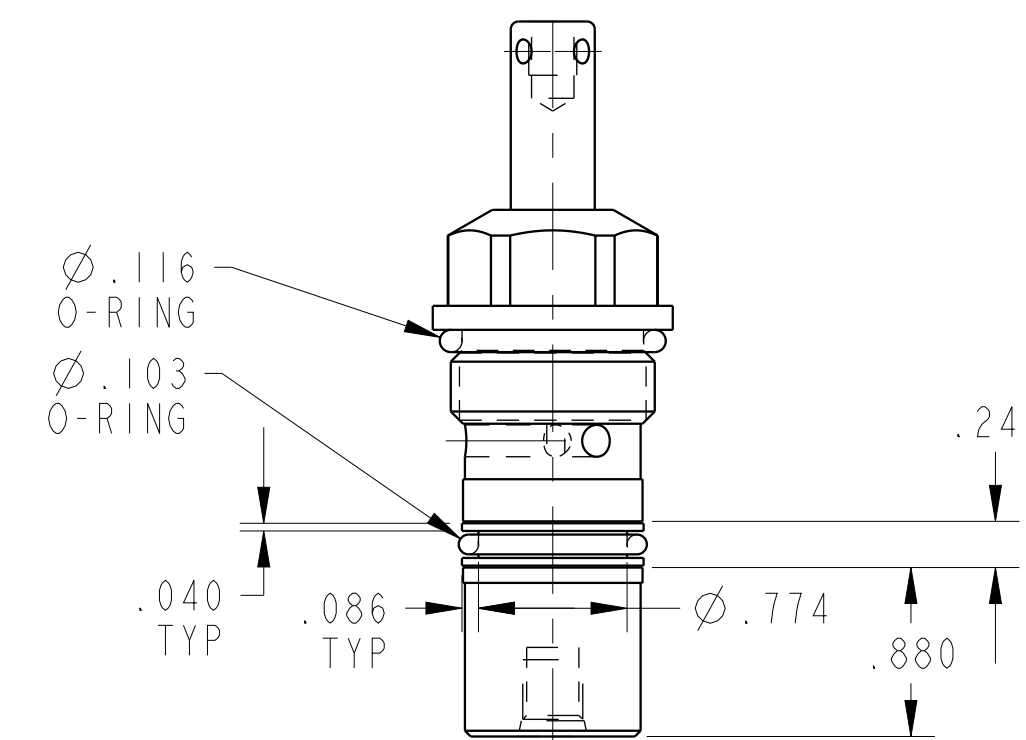
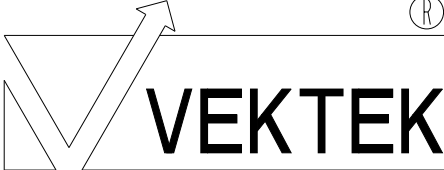
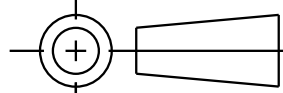


Technical drawing of a 1/16-12 UN-2A clamp assembly. The drawing shows a side view of the clamp with various dimensions and labels. Key features include:

- Top Section:** A cylindrical top with a diameter of $\varnothing .630$ and a radius of $R.040$. It has a central hole with a diameter of $\varnothing .4375$ and a depth of $.45$ PLCS. A $\varnothing .125 \times 90^\circ$ DRILL POINT is indicated.
- Threaded Section:** A section with a thread of $1/16-12 \text{ UN-2A}$ and a 30° chamfer.
- Clamping Section:** A section with a diameter of $\varnothing .935$ and a 45° TYP chamfer. It has a height of $.540$ and a total height of 2.011 .
- Stroke Section:** A section with a height of 1.606 and a total height of 2.118 . It is labeled "MIDDLE CLAMPING STROKE".
- Bottom Section:** A section with a diameter of $\varnothing .915$ and a $45^\circ \times .030$ chamfer. It has a height of $.800$ and a total height of 1.540 .
- Clamp Port:** A $\varnothing .166$ CLAMP PORT is indicated at the bottom.



CAD CONTROL DRAWING		 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
		CYL, PP, CM, 1200/470	
25120502	A		
REFERENCE MODEL	REF REV		
TOLERANCES DO NOT APPLY DIMENSIONS ARE NOMINAL		SIZE D	REV A
		1LC25120502	