


$\varnothing 44,45$ [.750]
 $\varnothing 31,75$ [.250]
 4,445 [.175]
 30°
 3,302 [.130]
 $\varnothing 45,212$ [.780]
 THREAD RELIEF
 2 PLCS
 2,54 [.100]
 0,762 X 45° [.030]

$\varnothing 4,826$ x 90° DRILL POINT
 [.190]
 4 PLCS
 $\varnothing 22,225$ [.875]
 R1,016 [.040]
 3,962 [.156]
 4 PLCS
 0,762 W X 0,381 DP MARKING GROOVE
 [.030] [.015]
 80,658 [3.176]
 MIDDLE CLAMPING STROKE
 32,182 [1.267]
 1/4 BSPP UNCLAMP PORT
 1/4 BSPP CLAMP PORT
 121,361 [4.778]
 134,366 [5.290]
 2 PLCS
 M48 x 1,5-6g (MAJOR $\varnothing 47,625$) [.1875]

ILCM41501124 REV B ECN 2404

$\varnothing 60,325$ [2.375]
 47,371 [1.865]
 M12 x 1,75-6H ∇ 13,208 [.520]
 4,445 [.175]
 31,75 [1.250]
 2 PLCS
 2,083 [.082]
 2,083 [.082]
 30°
 2 PLCS

CAD CONTROL DRAWING		 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.				
B 2404	RELEASE	GAR	4-30-12	41501124	B	SC,TB,LS,11.6 KN,DA,LH
REV IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE	REFERENCE MODEL	REF REV	''''
DRW BY: K. ROEMER	DRAWING STATUS: Released			TOLERANCES DO NOT APPLY	UNITS	SIZE
DATE: 03-27-06	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			DIMENSIONS ARE NOMINAL	mm [inch]	D ILCM41501124 REV B
						FORM FEG036, Rev. B