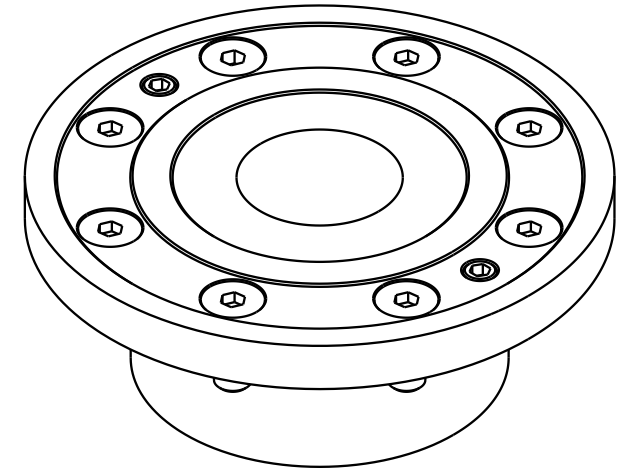
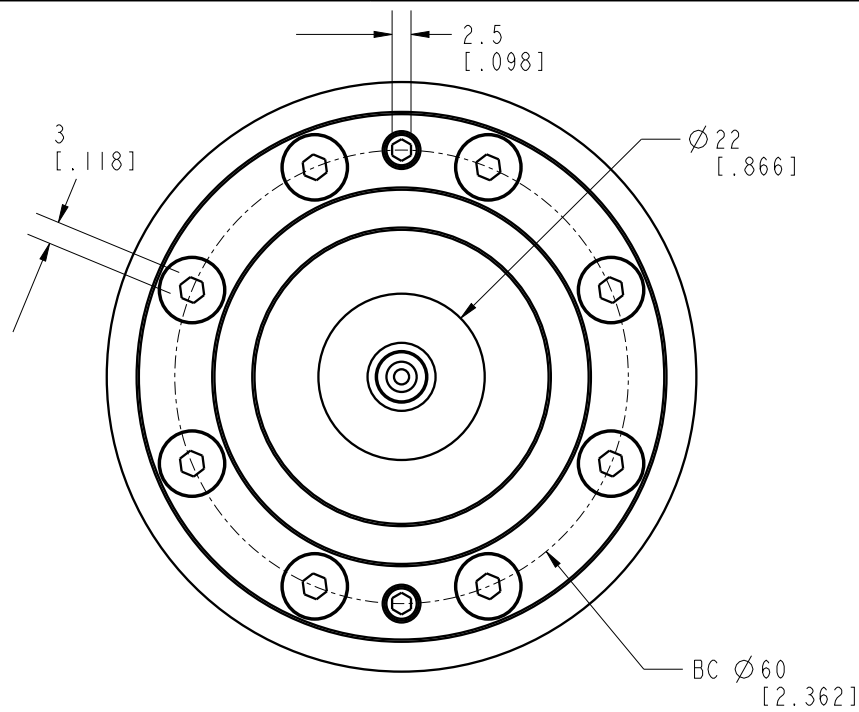
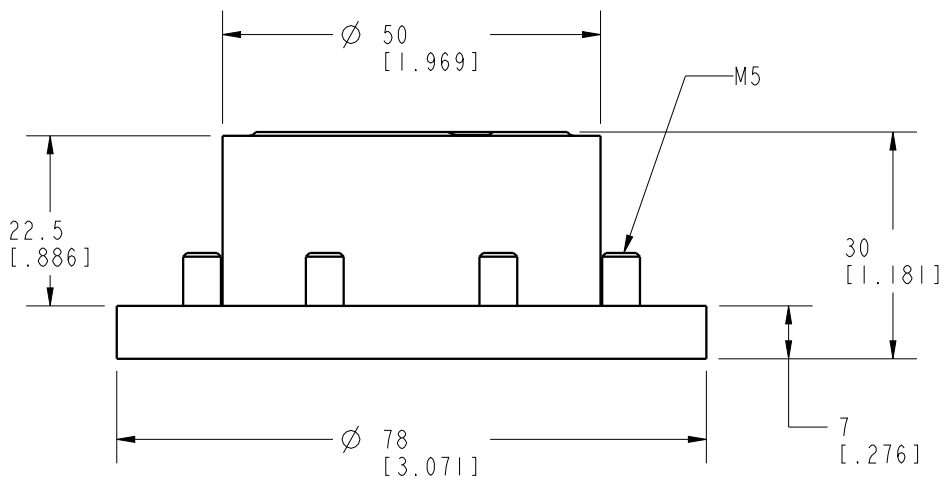
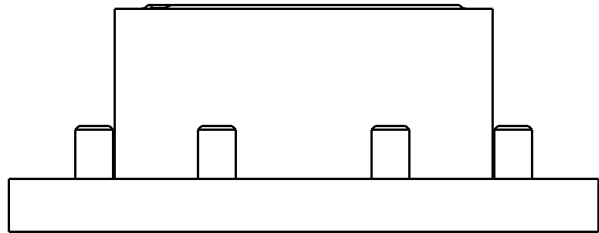


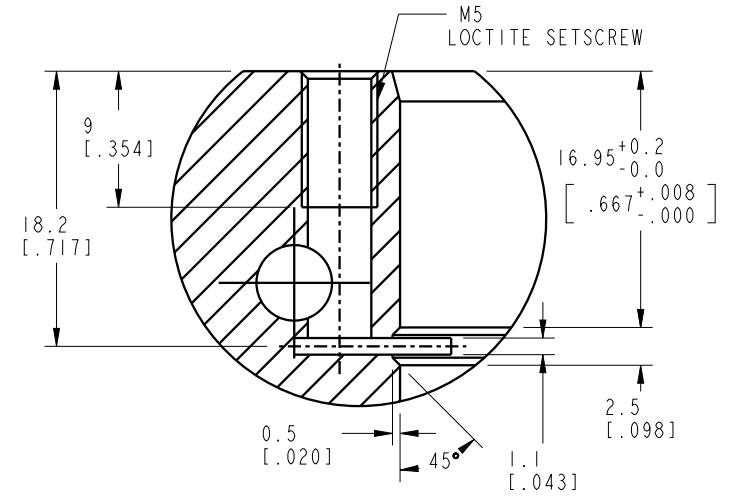
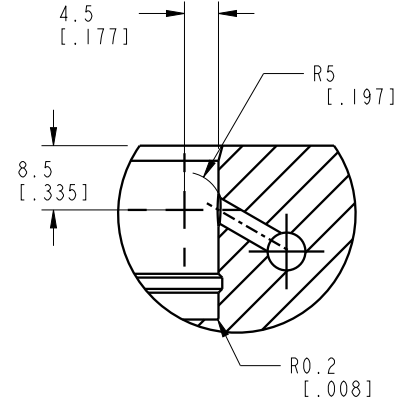
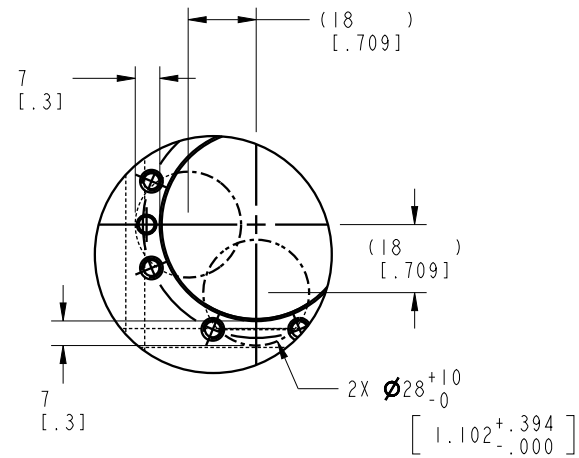
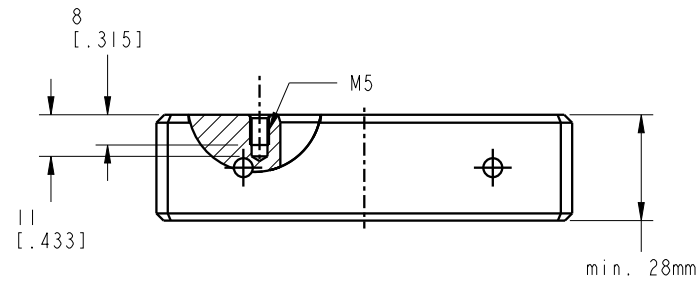


ILCM570256 REV A ECN 5241

NOTES:  
1. WEIGHT: 450G (.99LB)  
2. ATTACH ISM5703

|               |                                              |                |            |         |
|---------------|----------------------------------------------|----------------|------------|---------|
| A             | 5241                                         | RELEASE        | RLK        | 1/31/24 |
| REV           | IN ACCORDANCE WITH ECN                       | EFFECTIVE DATE | REVISED BY | DATE    |
| DRW BY: RLK   | DRAWING STATUS: Released                     |                |            |         |
| DATE: 1/31/24 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY |                |            |         |

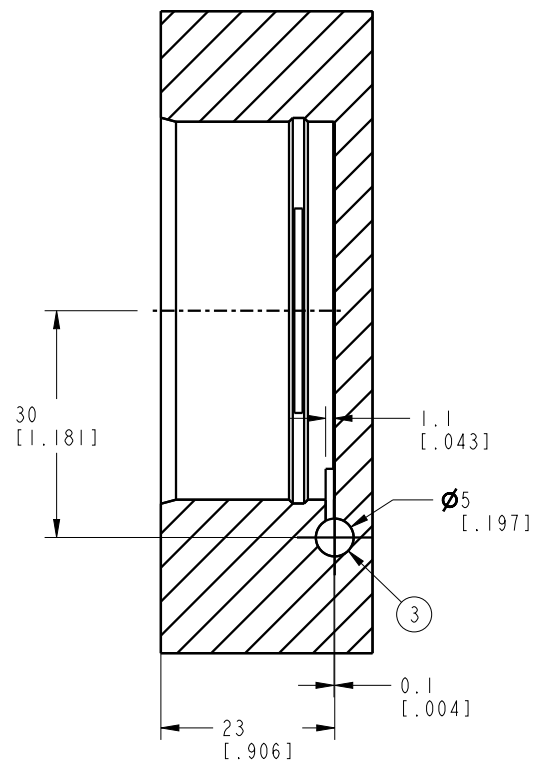
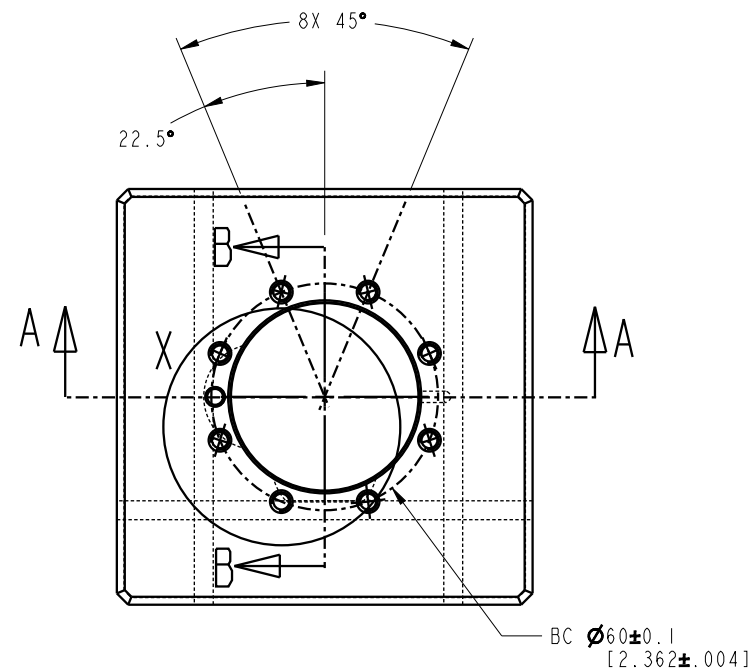
|                                                   |  |                                                                                         |           |
|---------------------------------------------------|--|-----------------------------------------------------------------------------------------|-----------|
| CAD CONTROL DRAWING                               |  | VEKTEK®<br>VEKTEK, INC.<br>1334 E. SIXTH AVE. P.O. BOX 625<br>EMPORIA, KS. 66801 U.S.A. |           |
| 570256                                            |  | ZPS, PNEUMATIC, KP10                                                                    |           |
| A                                                 |  | ILCM570256                                                                              |           |
| TOLERANCES DO NOT APPLY<br>DIMENSIONS ARE NOMINAL |  | UNITS<br>mm [inch]                                                                      | SIZE<br>B |
| FORM FEG036, Rev. C                               |  | REV<br>A                                                                                |           |



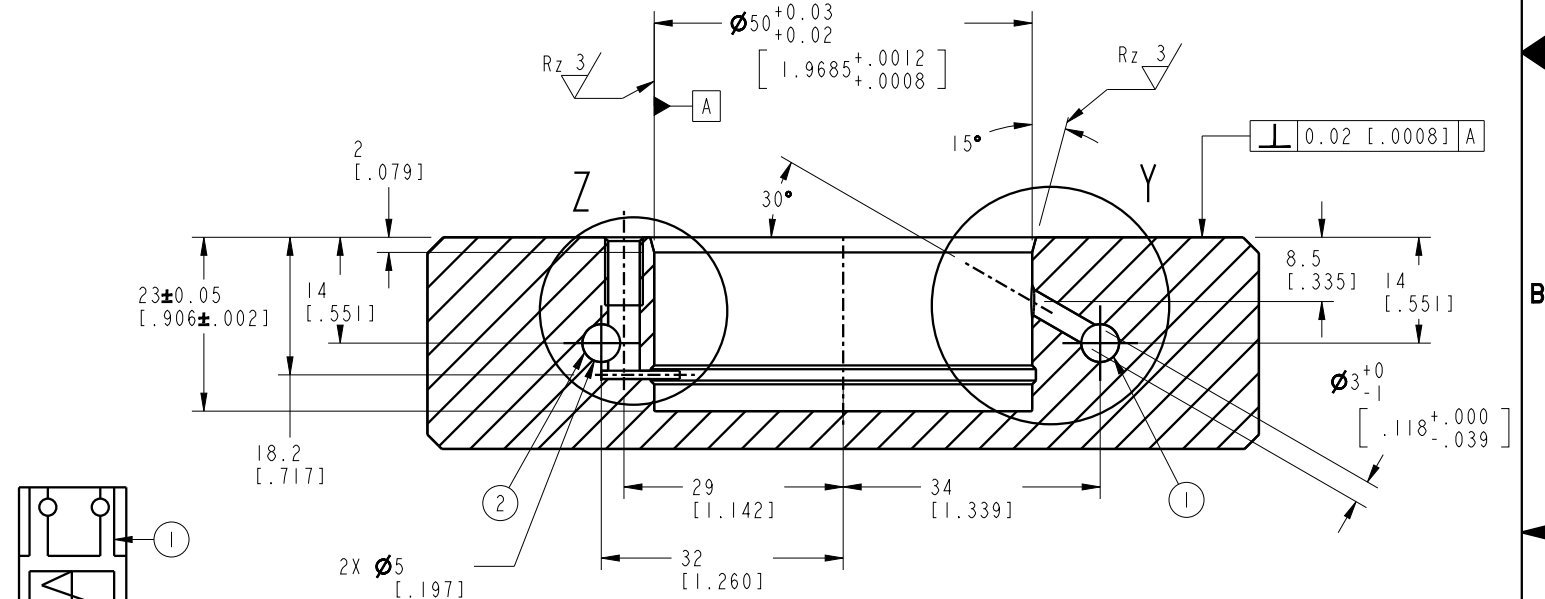
DETAIL X

DETAIL Y

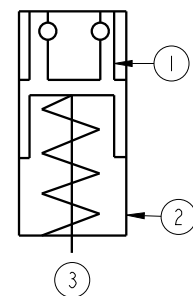
DETAIL Z



SECTION B-B



SECTION A-A



SCHEMATIC

NOTES:  
1. PNEUM. PRESSURE FOR RELEASE.  
2. PNEUM. PRESSURE RETENSIONING.  
3. PNEUM. PRESSURE FOR BLOW OUT AND SUPPORT SENSING.

CAD CONTROL  
DRAWING



|               |                                              |                |            |          |                         |           |                     |     |
|---------------|----------------------------------------------|----------------|------------|----------|-------------------------|-----------|---------------------|-----|
| C             | 5578                                         | RELEASE        | NPETERS    | 11/14/24 | 570256                  | A         | CAVITY INSTRUCTIONS |     |
| REV           | IN ACCORDANCE WITH ECN                       | EFFECTIVE DATE | REVISED BY | DATE     | REFERENCE MODEL         | REF REV   | ZPS, PNEU, KP10     |     |
| DRW BY: RLK   | DRAWING STATUS: Released                     |                |            |          | TOLERANCES DO NOT APPLY | UNITS     | SIZE                | REV |
| DATE: 1/10/23 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY |                |            |          | DIMENSIONS ARE NOMINAL  | mm [inch] | B                   | C   |

FORM FEG036, Rev. C

SHEET 1 OF 2

