


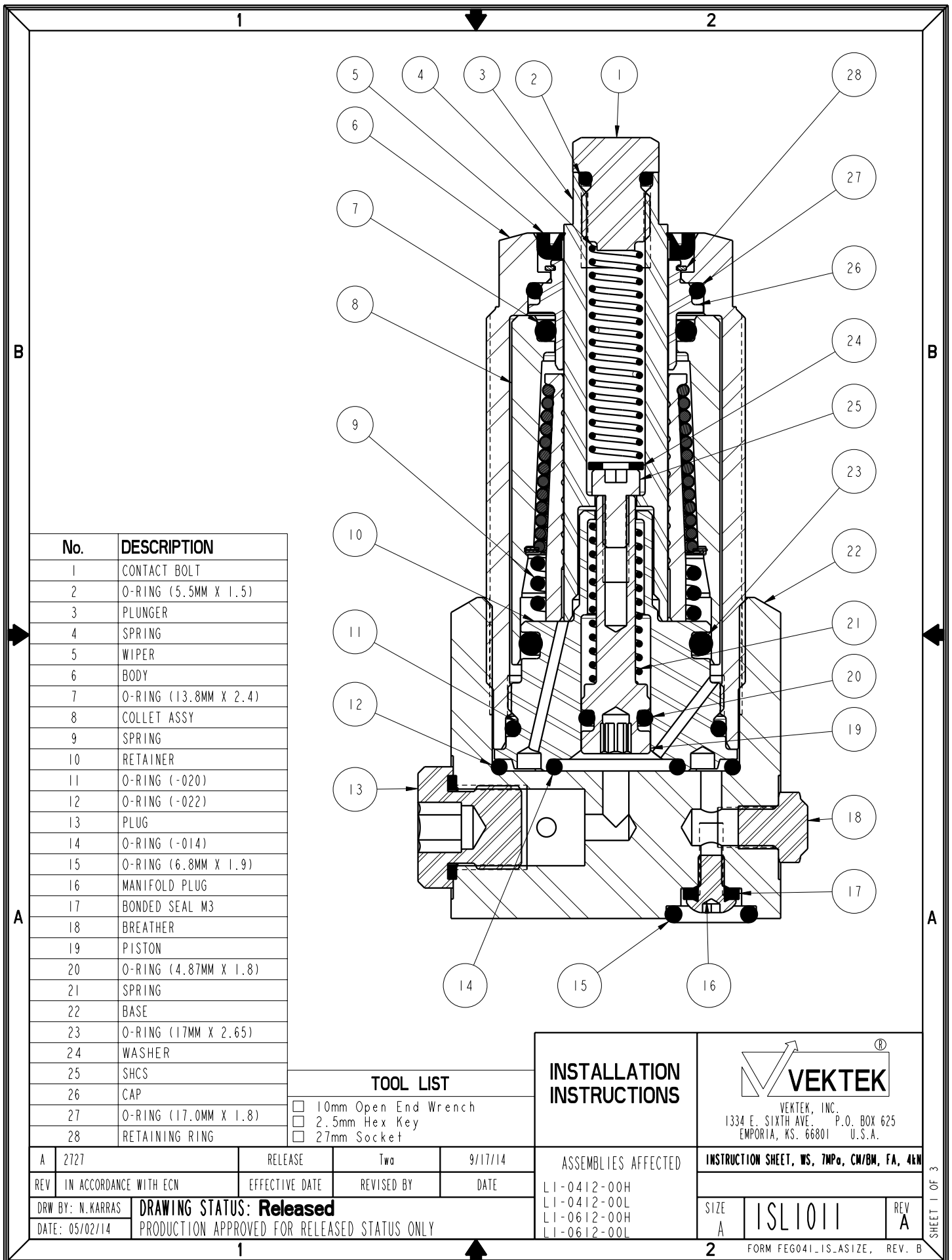
| NO | QTY | PART NO | DESCRIPTION | STD SEAL KIT | LIGHT SPRING KIT | HEAVY SPRING KIT |
|-----|-----|----------|---|--------------|------------------|------------------|
| 1 | 2 | 21500019 | SCREW, CAP, BTNH, M3 X 6, ALY | | | |
| 2 | 1 | 23350099 | SPRING, COMPRESSION | | X | X |
| 3 | 1 | 23350101 | SPRING, COMPRESSION | | | X |
| 4 | 1 | 39050085 | O-RING, (-022) | X | X | X |
| 5 | 1 | 39051107 | O-RING, (4.87mm X 1.8) | X | X | X |
| 6 | 1 | 39051108 | O-RING, (5.5mm X 1.5) | X | X | X |
| 7 | 1 | 39051114 | O-RING, (-014) | X | X | X |
| 8 | 2 | 39051116 | O-RING, (6.8mm X 1.9) | X | | |
| 9 | 1 | 39053050 | WIPER, PRESS-IN, 12mm | X | | |
| 10 | 2 | 39055011 | SEAL, BONDED, M3 | X | | |
| 11 | 2 | 43068004 | PLUG, SOCH, G1/8 | | | |
| 12 | 1 | 81000031 | CONTACT BOLT, WS, 7MPa, 4kN | | | |
| 13 | 1 | 91000045 | BASE, WS, 7MPa, 4kN | | | |
| 14 | 1 | 23350100 | SPRING, COMPRESSION | | X | |
| N/A | N/A | L6010006 | KIT, SEAL, WS, 7MPa, CM/BM, 4kN | NOTED | N/A | N/A |
| N/A | N/A | L6110012 | KIT, SPRING, WS, 7MPa, CM/BM, FA, 4kN | N/A | NOTED | N/A |
| N/A | N/A | L6110013 | KIT, SPRING, WS, 7MPa, CM/BM, FA, 4kN | N/A | N/A | NOTED |
| N/A | N/A | ISL1011 | INSTRUCTION SHEET, WS, 7MPa, CM/BM, FA, 4kN | N/A | N/A | N/A |

See Instruction Sheet ISL1011 For Service Instructions.
 Lubricate All Seals With Clean Hydraulic Oil Prior To Assembly.
 Do Not Use Silicone Base Lubricants.



| | |
|---|--|
| PARTS LIST |  VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A. |
| | PARTS LIST, ASSY, WS, 7MPa, BM, FA, 4kN |
| ASSEMBLIES AFFECTED L1-0612-00H L1-0612-00L | SIZE A LPL1019 |
| | REV C |

| | | | | |
|---------|------------------------|--|------------|--------|
| C | 3849 | RELEASE | MJUST | 7/8/19 |
| REV | IN ACCORDANCE WITH ECN | EFFECTIVE DATE | REVISED BY | DATE |
| DRW BY: | Twa | DRAWING STATUS: Released | | |
| DATE: | 05/02/14 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY | | |



| No. | DESCRIPTION |
|-----|-----------------------|
| 1 | CONTACT BOLT |
| 2 | O-RING (5.5MM X 1.5) |
| 3 | PLUNGER |
| 4 | SPRING |
| 5 | WIPER |
| 6 | BODY |
| 7 | O-RING (13.8MM X 2.4) |
| 8 | COLLET ASSY |
| 9 | SPRING |
| 10 | RETAINER |
| 11 | O-RING (-020) |
| 12 | O-RING (-022) |
| 13 | PLUG |
| 14 | O-RING (-014) |
| 15 | O-RING (6.8MM X 1.9) |
| 16 | MANIFOLD PLUG |
| 17 | BONDED SEAL M3 |
| 18 | BREATHER |
| 19 | PISTON |
| 20 | O-RING (4.87MM X 1.8) |
| 21 | SPRING |
| 22 | BASE |
| 23 | O-RING (17MM X 2.65) |
| 24 | WASHER |
| 25 | SHCS |
| 26 | CAP |
| 27 | O-RING (17.0MM X 1.8) |
| 28 | RETAINING RING |

| TOOL LIST | |
|--------------------------|----------------------|
| <input type="checkbox"/> | 10mm Open End Wrench |
| <input type="checkbox"/> | 2.5mm Hex Key |
| <input type="checkbox"/> | 27mm Socket |

INSTALLATION INSTRUCTIONS

VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

| | | | | |
|---------|------------------------|--|------------|---------|
| A | 2727 | RELEASE | Two | 9/17/14 |
| REV | IN ACCORDANCE WITH ECN | EFFECTIVE DATE | REVISED BY | DATE |
| DRW BY: | N. KARRAS | DRAWING STATUS: Released | | |
| DATE: | 05/02/14 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY | | |

ASSEMBLIES AFFECTED
 LI-0412-00H
 LI-0412-00L
 LI-0612-00H
 LI-0612-00L

| | |
|---|---------|
| INSTRUCTION SHEET, WS, 7MPo, CW/BM, FA, 4kN | |
| SIZE A | ISL1011 |
| REV A | |

