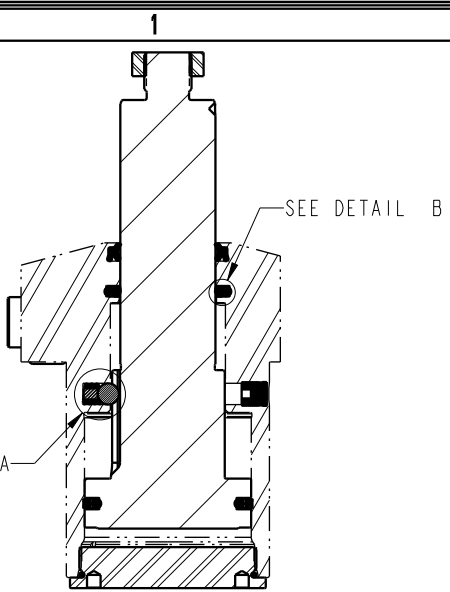


NO	QTY	PART NO	DESCRIPTION	SEAL KIT
1	1	21510004	NUT, JAM, HEX, M18-1.50	
2	3	23350087	SPRING, COMPRESSION	X
3	3	23650011	BALL, TUNGSTEN-CARBIDE, 8mm	X
4	2	39051080	O-RING, (10mm X 1)	X
5	1	39051085	O-RING, (63mm X 2)	X
6	2	39051088	O-RING, (8mm X 3)	X
7	1	39053046	SEAL, WIPER, SNAP IN, WED, 36, 94A, AU	X
8	1	39056006	SEAL, STEP, ROD, 36	X
9	1	39056025	SEAL, CAP, PISTON, 63, 90A, AU GRPHT FLD	X
10	2	43068006	PLUG, PORT, HOLLOW HEX, G1/4	
11	1	81400125	PLUNGER, SC, 7MPa, 63B, STR	
12	1	81400155	CAP, LC/SC, 7MPa, 63B	
13	2	81400201	PLUG, MANIFOLD, 7MPa, M10	
14	3	81400204	PIN, STOP, BALL, METRIC, 8mm BALL	X
N/A	N/A	L6014630	KIT, SEAL, SC, 7MPa, 63B	NOTED



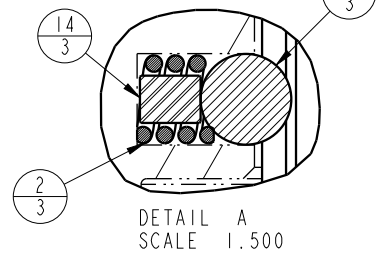
BODY NOT A REPLACEMENT PART

TORQUE TO 23 FT-LB/31.2 Nm

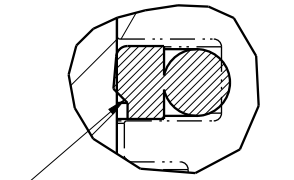
TORQUE DRY JOINT TO 50 IN-LB/5.6 Nm


TORQUE DRY JOINT TO 100 FT-LB/135.6 Nm USING SPANNER TOOL AT150036

TORQUE TO 73.8 FT-LB/100 Nm



USE GREASE TO HOLD SPRING, STOP PIN, & BALL IN BODY PRIOR TO INSTALLING PLUNGER



PARTS LIST	 VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
	ASSEMBLIES AFFECTED L1406300S	PARTS LIST, ASSY, SC, TF, 7MPa, 63B, STR *****
SIZE A	LPL1452	REV B

B	3273	RELEASE	JDW	08/15/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	TWA	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY		
DATE:	9-15-16			