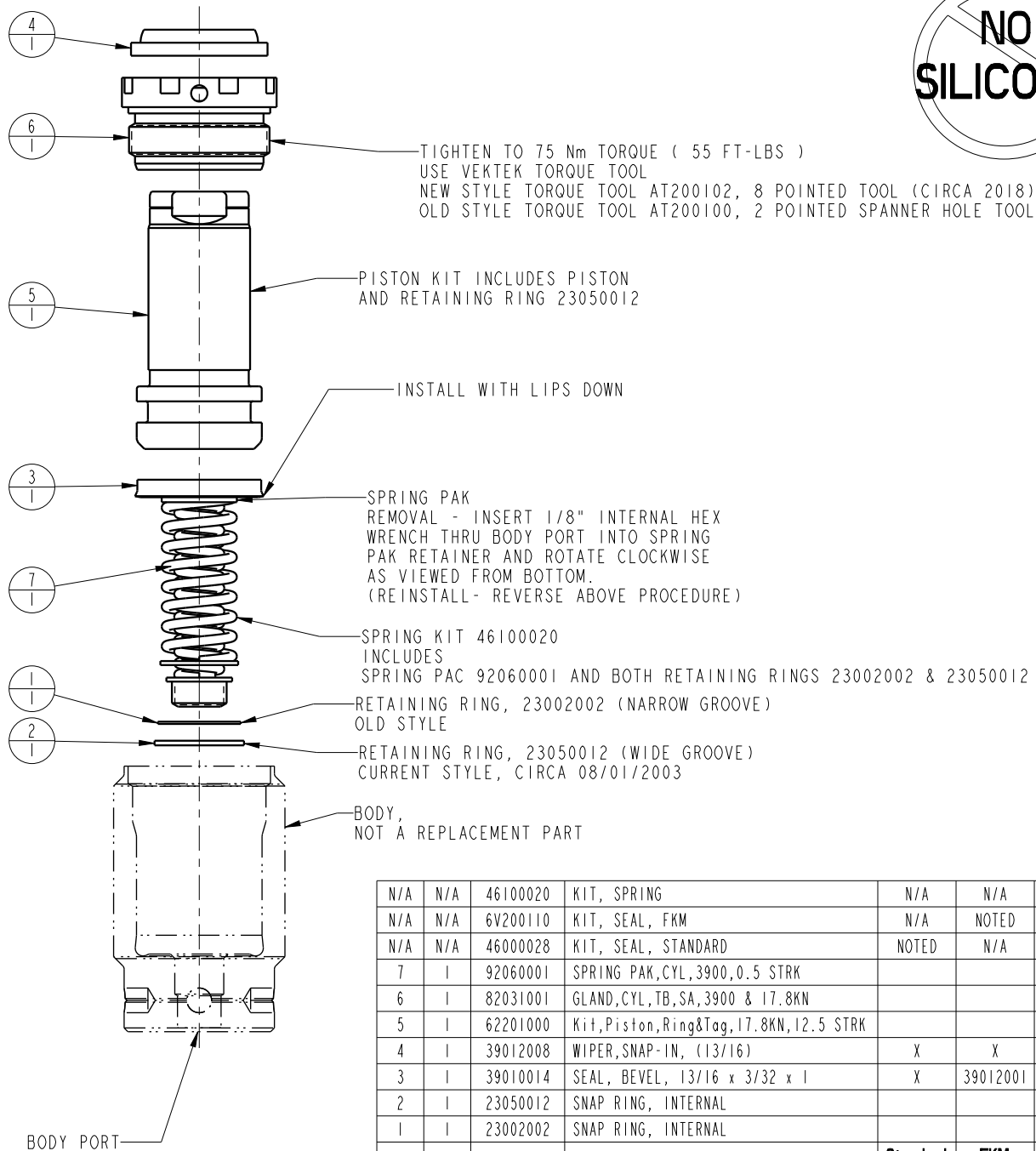


LUBRICATE ALL SEALS WITH CLEAN
HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	46100020	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V200110	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	46000028	KIT, SEAL, STANDARD	NOTED	N/A	N/A
7	I	92060001	SPRING PAK,CYL,3900,0.5 STRK			X
6	I	82031001	GLAND,CYL,TB,SA,3900 & 17.8KN			
5	I	62201000	Kit,Piston, Ring&Tag,17.8KN,12.5 STRK			
4	I	39012008	WIPER,SNAP-IN, (13/16)	X	X	
3	I	39010014	SEAL, BEVEL, 13/16 x 3/32 x 1	X	39012001	
2	I	23050012	SNAP RING, INTERNAL			X
1	I	23002002	SNAP RING, INTERNAL			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

J	4249	RELEASE	JDW	08/10/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: 12/13/94				

ASSEMBLIES AFFECTED
42001003

SIZE
A
MPL2046

REV
J

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1