

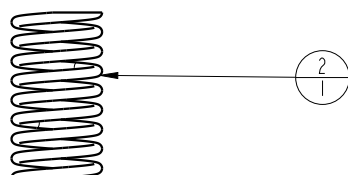
NO	QTY	DESCRIPTION	MODEL NUMBER			STD SEAL KIT	SPRING KIT
			20-1299-00	20-1299-01	20-1299-02		
1	1	RETAINING RING, INTERNAL, 13 MM	23002013	23002013	23002013		
2	1	SPRING COMPRESSION	23312003	23312010	23312009		X
3	1	SEAL, BEVEL, 5/16 X 3/32 X 1/2	39010012	39010012	39010012	X	
4	1	PISTON, CYL, 980	82010501	82010502	82010503		
5	1	WIPER, PRESS-IN (1/4)	39V53001	39V53001	39V53001	X	
N/A	N/A	SEAL KIT, STANDARD	60210227	60210227	60210227	NOTED	
N/A	N/A	SPRING KIT	61200105	61200205	61200305		NOTED



BODY NOT A REPLACEMENT PART



Lubricate all seals with clean hydraulic fluid prior to assembly.



THREAD IN A BOLT TO THE PISTON AND PULL UP THE PISTON TO INSTALL THE RETAINING RING.

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

20-1199-00, 20-1199-01,
20-1199-02

PARTS LIST, ASSY, CYL, BB, 980, SA

SIZE
A

PL21109

REV
A

A	5975	RELEASE	ALS	6/3/26
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: ALS	DRAWING STATUS: Released			
DATE: 1/21/26	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

SHEET 1 OF 1

FORM FEG035_PL_ASIZE, REV. B