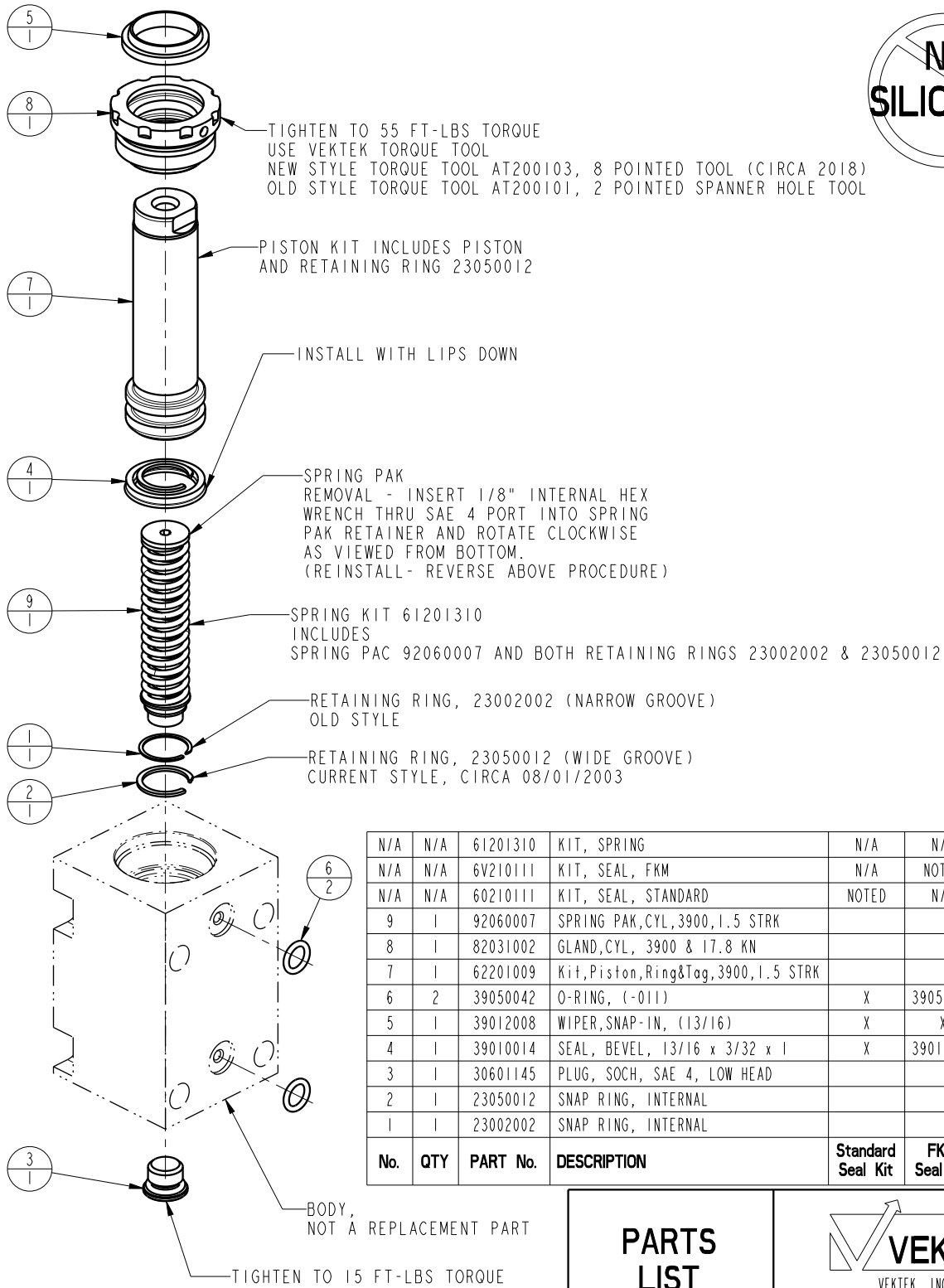


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit
N/A	N/A	61201310	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V210111	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60210111	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	1	92060007	SPRING PAK,CYL,3900,1.5 STRK			X
8	1	82031002	GLAND,CYL, 3900 & 17.8 KN			
7	1	62201009	Kit,Piston, Ring&Tag,3900,1.5 STRK			
6	2	39050042	O-RING, (-011)	X	39051025	
5	1	39012008	WIPER,SNAP-IN, (13/16)	X	X	
4	1	39010014	SEAL, BEVEL, 13/16 x 3/32 x 1	X	39012001	
3	1	30601145	PLUG, SOCH, SAE 4, LOW HEAD			
2	1	23050012	SNAP RING, INTERNAL			X
1	1	23002002	SNAP RING, INTERNAL			X

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

21111004  
21111004F

PARTS LIST, ASSY,CYL,BB,MM,3900,1.5 STRK,SA

SIZE  
A

PL2163

REV  
G

SHEET 1 OF 1

FORM FEG035\_PL\_ASIZE, REV. B

G	5499	RELEASE	NPETERS	9/23/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	<b>DRAWING STATUS: Released</b>		
DATE:	04/30/97	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		