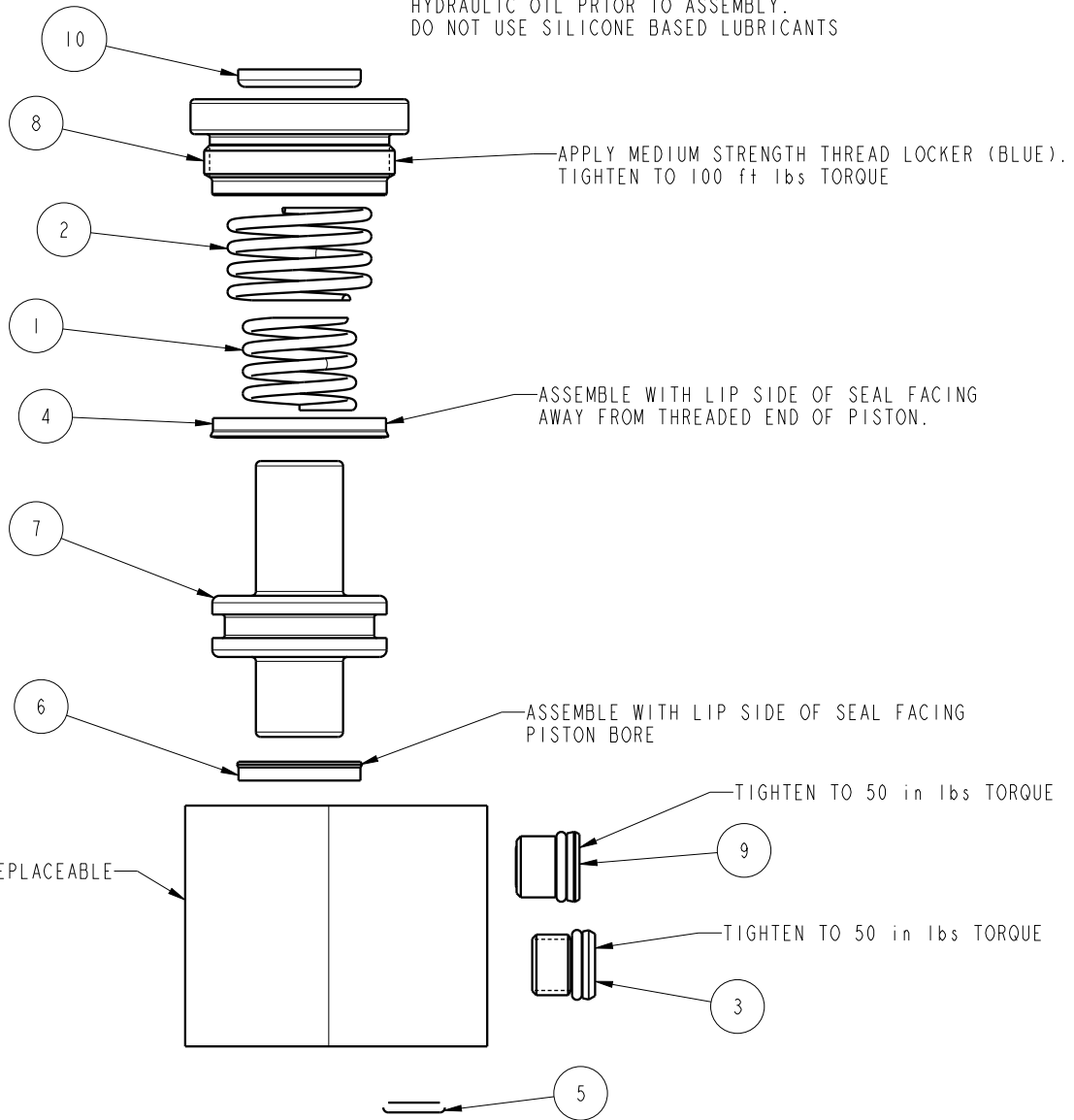


LUBRICATE SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS



BODY - NOT REPLACEABLE

Standard Seal Kit 60-2121-13	Fluorocarbon Seal Kit 6V-2121-13	Spring Kit 61-2021-14
39-0520-36	39-0520-02	23-3500-74
39-0110-27	39-0520-12	23-3500-75
39-V110-20	39-V110-20	

NO	QTY	PART NO	DESCRIPTION
1	1	23350074	SPRING, COMPRESSION
2	1	23350075	SPRING, COMPRESSION
3	1	30601144	PLUG, SOCH, SAE 4
4	1	39011027	SEAL, BEVEL, 1-1/16 x 3/32 x 1-1/4
5	1	39050042	O-RING, (-011)
6	1	39052036	SEAL, LL, (5/8 X 1/8 X 1/8 X 7/8)
7	1	82011301	PISTON, CYL, HR, 4600
8	1	82031309	GLAND, CYL, HR, 4600&20.6KN, SA
9	1	92090001	ASSY, BREATHER, SAE #4
10	1	39V11020	WIPER, PRESS-IN, (5/8)

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
21211303

PARTS LIST, ASSY, CYL, HR, 4600, SA, WM

B	5358	RELEASE	RLK	6/13/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE

DRW BY: GAR
DATE: 2-17-17
DRAWING STATUS: Released
PRODUCTION APPROVED FOR RELEASED STATUS ONLY

SIZE
A
PL2191
REV
B

FORM FEG035_PL.A.SIZE, REV. B

SHEET 1 OF 1