

LUBRICATE SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS

APPLY MEDIUM STRENGTH THREAD LOCKER (BLUE). TIGHTEN TO 150 ft lb TORQUE

ASSEMBLE WITH LIP SIDE OF SEAL FACING AWAY FROM THREADED END OF PISTON.

ASSEMBLE WITH LIP SIDE OF SEAL FACING PISTON BORE


TIGHTEN TO 50 in lbs TORQUE

TIGHTEN TO 50 in lbs TORQUE

BODY - NOT REPLACEABLE

NO	QTY	PART NO	DESCRIPTION
1	1	23350076	SPRING, COMPRESSION
2	1	23350077	SPRING, COMPRESSION
3	1	30601144	PLUG, SOCH, SAE 4
4	1	39010021	SEAL, LL, (3/4 X 1/8 X 1/8 X 1)
5	1	39011028	SEAL, BEVEL, 1-5/16 X 3/32 X 1-1/2
6	1	39050042	O-RING, (-011)
7	1	82011503	PISTON, CYL, HR, 6600
8	1	82031509	GLAND, CYL, HR, 6600&29.7KN, SA
9	1	92090001	ASSY, BREATHER, SAE #4
10	1	39V10022	WIPER,PRESS-IN, (3/4)

Standard Seal Kit 60-2121-15	Fluorocarbon Seal Kit 6V-2121-15	Spring Kit 61-2021-16
39-0110-28	39-0120-15	23-3500-76
39-0100-21	39-V100-21	23-3500-77
39-V100-22	39-V100-22	

PARTS LIST	 VEKTEK <small>VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.</small>
	PARTS LIST, ASSY, CYL, HR, 6600, SA, WM
	SIZE A PL2192 REV A

A	3148	RELEASE	GAR	2/20/17
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	GAR	DRAWING STATUS: Released		
DATE:	2-17-17	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

ASSEMBLIES AFFECTED
21211504