

1				2																																																					
6 1 USE VEKTEK AT200166 TO INSTALL																																																									
5 1 INSTALL WITH LIPS FACING BORE USE VEKTEK AT200193 TO INSTALL																																																									
BODY NON-REPLACEMENT PART 3 2				SILICONE																																																					
8 1				LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY DO NOT USE SILICONE BASED LUBRICANTS																																																					
4 1 INSTALL WITH LIPS FACING PLUNGER THREADS																																																									
1 1																																																									
2 2																																																									
7 1 APPLY MEDIUM STRENGTH THREADLOCKER AND TORQUE TO 180FT-LB USE VEKTEK AT200180 TO INSTALL																																																									
				<table><tr><th>NO</th><th>QTY</th><th>PART NO</th><th>DESCRIPTION</th><th>STD SEAL KIT</th></tr><tr><td>1</td><td>1</td><td>23355016</td><td>SPRING, COMPRESSION</td><td></td></tr><tr><td>2</td><td>2</td><td>23520005</td><td>PIN, SPRING, SLOTTED, 1/4 X 7/8, SST</td><td></td></tr><tr><td>3</td><td>2</td><td>30601144</td><td>PLUG, SOCH, SAE 4</td><td></td></tr><tr><td>4</td><td>1</td><td>39052051</td><td>SEAL, U-CUP, 2 X 3/16 X 2 3/8</td><td>X</td></tr><tr><td>5</td><td>1</td><td>39052055</td><td>SEAL, LL, (1-1/16 X 1/8 X 1/8 X 1-5/16)</td><td>X</td></tr><tr><td>6</td><td>1</td><td>39053052</td><td>WIPER, PRESS-IN, (1-1/16)</td><td>X</td></tr><tr><td>7</td><td>1</td><td>82040015</td><td>CAP, CYL, BB, PULL, 17100LB</td><td></td></tr><tr><td>8</td><td>1</td><td>82140017</td><td>PLUNGER, CYL, CM, PULL, 17100LB</td><td></td></tr><tr><td>N/A</td><td>N/A</td><td>60201122</td><td>KIT, SEAL, CYL, BB, PULL, 17100LB</td><td>NOTED</td></tr></table>				NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	1	1	23355016	SPRING, COMPRESSION		2	2	23520005	PIN, SPRING, SLOTTED, 1/4 X 7/8, SST		3	2	30601144	PLUG, SOCH, SAE 4		4	1	39052051	SEAL, U-CUP, 2 X 3/16 X 2 3/8	X	5	1	39052055	SEAL, LL, (1-1/16 X 1/8 X 1/8 X 1-5/16)	X	6	1	39053052	WIPER, PRESS-IN, (1-1/16)	X	7	1	82040015	CAP, CYL, BB, PULL, 17100LB		8	1	82140017	PLUNGER, CYL, CM, PULL, 17100LB		N/A	N/A	60201122	KIT, SEAL, CYL, BB, PULL, 17100LB	NOTED
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