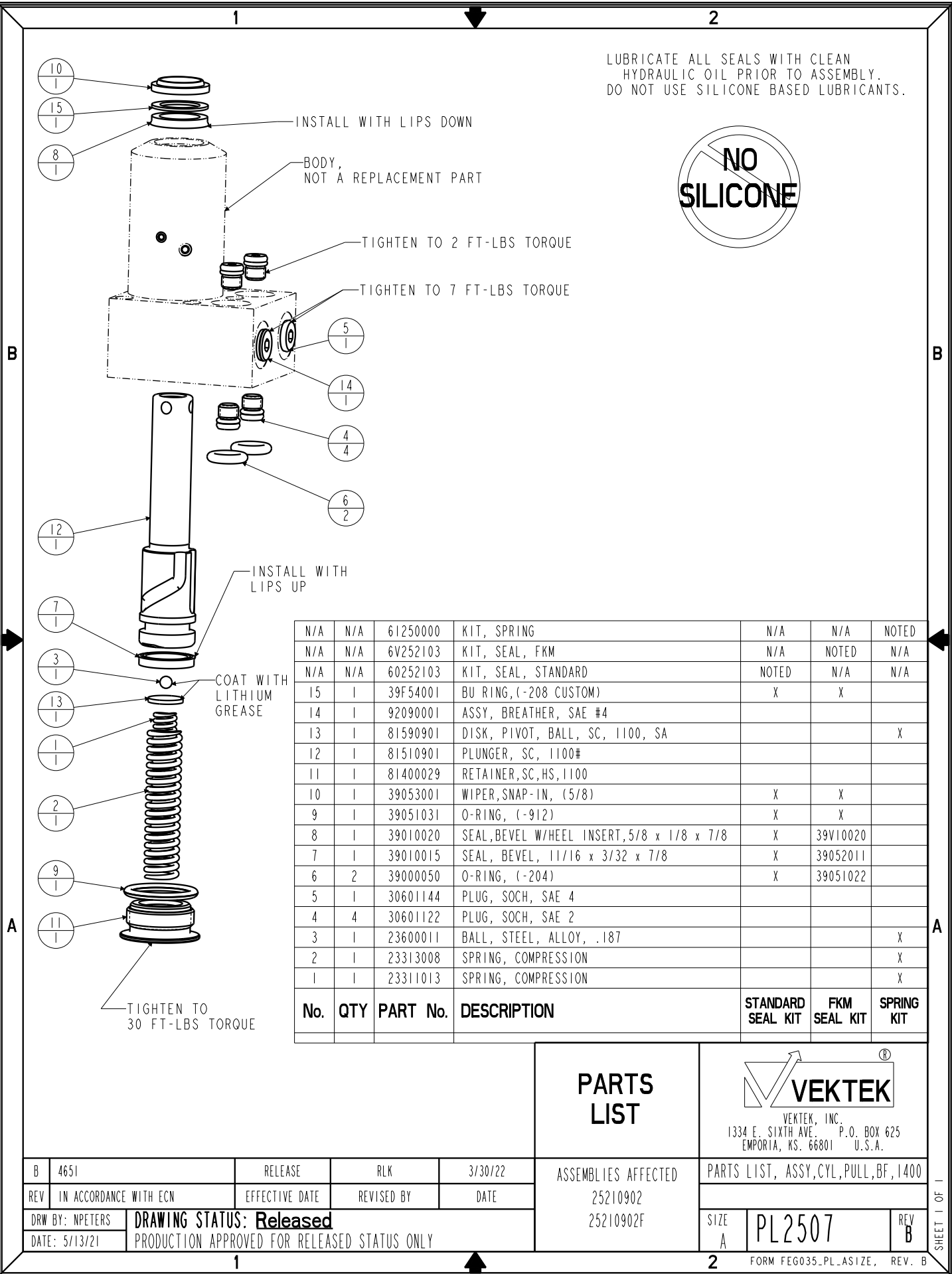


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250000	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V252103	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60252103	KIT, SEAL, STANDARD	NOTED	N/A	N/A
15	1	39F54001	BU RING, (-208 CUSTOM)	X	X	
14	1	92090001	ASSY, BREATHER, SAE #4			
13	1	81590901	DISK, PIVOT, BALL, SC, 1100, SA			X
12	1	81510901	PLUNGER, SC, 1100#			
11	1	81400029	RETAINER, SC, HS, 1100			
10	1	39053001	WIPER, SNAP-IN, (5/8)	X	X	
9	1	39051031	O-RING, (-912)	X	X	
8	1	39010020	SEAL, BEVEL W/HEEL INSERT, 5/8 x 1/8 x 7/8	X	39V10020	
7	1	39010015	SEAL, BEVEL, 11/16 x 3/32 x 7/8	X	39052011	
6	2	39000050	O-RING, (-204)	X	39051022	
5	1	30601144	PLUG, SOCH, SAE 4			
4	4	30601122	PLUG, SOCH, SAE 2			
3	1	23600011	BALL, STEEL, ALLOY, .187			X
2	1	23313008	SPRING, COMPRESSION			X
1	1	23311013	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT	SPRING KIT

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
25210902
25210902F

SIZE
A

PL2507

REV
B

SHEET 1 OF 1

FORM FEG035_PL_ASIZE, REV. B

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	NPETERS	DRAWING STATUS: Released		
DATE:	5/13/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		