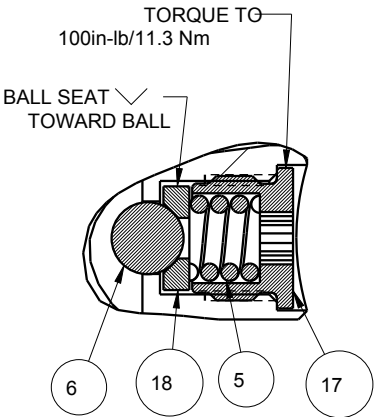



APPLY LUBRICANT TO ALL SEALS
PRIOR TO INSTALLATION.
DO NOT USE SILICONE TYPE LUBRICANTS.
FOR PROPER ARM MOUNTING SEE IS1505.



DETAIL A
SCALE 1.500

N/A	N/A	IS1505	INSTRUCTION SHEET, ARM INSTALLATION		
N/A	N/A	6V711032	SEAL KIT, FKM		
N/A	N/A	60711032	SEAL KIT, STANDARD		
19	1	81591829	CAM, SC, LP, 5000/22KN, STR, LS, TC		
18	3	81532108	SEAT, BALL, SC, LP, TC		
17	3	81532107	RETAINER, SC, LP, TC		
16	1	81531809	CAP, END, SC, LP, 22KN/5000		
15	1	81511812	PLUNGER, SC, LP, 22KN, DA, LS, TC		
14	1	39054008	BU RING, (-218)	X	X
13	1	39054007	BU RING, (-030)	X	39054021
12	1	39053005	WIPER, SNAP-IN, (1-1/4)	X	X
11	1	39051042	O-RING, (-030)	X	39V01021
10	2	39050042	O-RING, (-011)	X	39051025
9	1	39011060	SEAL, BEVEL WHEEL INSERT, 1-1/4 x1/8 x1-1/2	X	39052015
8	1	39011056	SEAL, CROWN, 1-9/16x1-3/4x5/32	X	39V11056
7	2	30601144	PLUG, SOCH, SAE 4		
6	3	23650004	BALL, TUNGSTEN-CARBIDE, 250		
5	3	23350066	SPRING, COMPRESSION		
4	2	21500200	WASHER		
3	3	21500031	SHCS, M5 x 0,8 x 14, ALY		
2	10	21500022	SHCS, M5 x .8-6G x 20, ALY		
1	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit

<h2>PARTS LIST</h2>	
	<p>VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.</p>
<p>ASSEMBLIES AFFECTED</p> <p>14061805</p> <p>14061805F</p>	<p>PARTS LIST, ASSY, SC, LP, TC, TF, 5000, DA, STR, LS</p>
<p>SIZE</p> <p>A</p>	<p>PL7191</p>
	<p>REV</p> <p>A</p>

A	3434	RELEASE	JDW	05/01/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: Released		
DATE:	05/01/18	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

