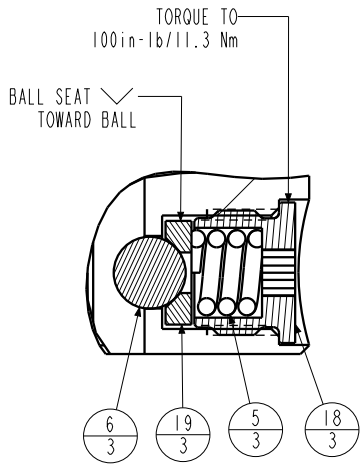
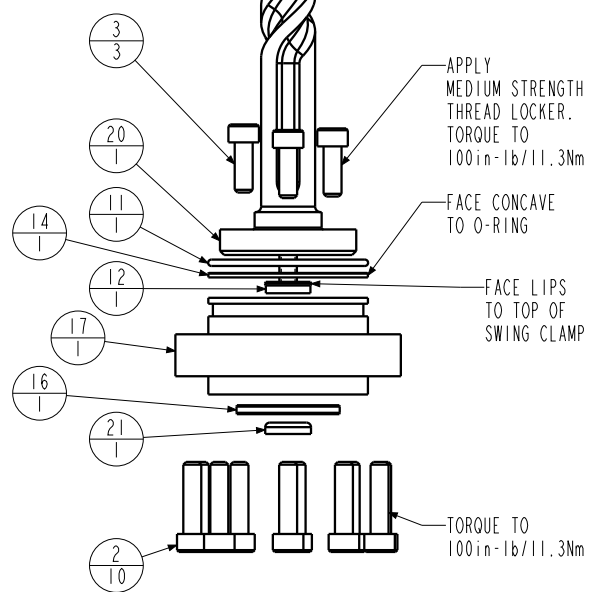
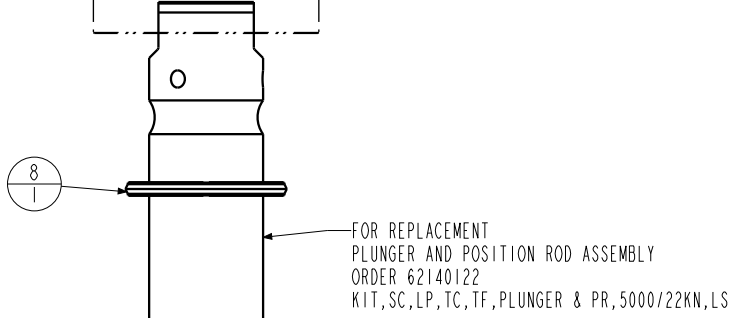



APPLY LUBRICANT TO ALL SEALS  
PRIOR TO INSTALLATION.  
DO NOT USE SILICONE TYPE LUBRICANTS.  
FOR PROPER ARM MOUNTING SEE IS1505.



DETAIL A  
SCALE 1.500



No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit
N/A	N/A	IS1505	INSTRUCTION SHEET, ARM INSTALLATION		
N/A	N/A	6V711052	SEAL KIT, FKM		
N/A	N/A	60711052	SEAL KIT, STANDARD		
21	1	39V10029	WIPER, PRESS-IN, (1/4)	X	X
20	1	81591837	CAM, SC, LP, 22KN, RH, LS, TC, PR		
19	3	81532108	SEAT, BALL, SC, LP, TC		
18	3	81532107	RETAINER, SC, LP, TC		
17	1	81531819	CAP, END, SC, LP, 22KN/5000, PR		
16	1	81500040	RING, LOCATOR, SC, LP, PR		
15	1	39054008	BU RING, (-218)	X	X
14	1	39054007	BU RING, (-030)	X	39054021
13	1	39053005	WIPER, SNAP-IN, (1-1/4)	X	X
12	1	39052043	SEAL, LL, (1/4 x 1/8 x 1/8 x 1/2)	X	39V52043
11	1	39051042	O-RING, (-030)	X	39V01021
10	2	39050042	O-RING, (-011)	X	39051025
9	1	39011060	SEAL, BEVEL W/HHEEL INSERT, 1-1/4 x 1/8 x 1-1/2	X	39052015
8	1	39011056	SEAL, CROWN, 1-9/16 x 1-3/4 x 5/32	X	39V11056
7	2	30601144	PLUG, SOCH, SAE 4		
6	3	23650004	BALL, TUNGSTEN-CARBIDE, 250		
5	3	23350066	SPRING, COMPRESSION		
4	2	21500200	WASHER		
3	3	21500031	SHCS, M5 x 0.8 x 14, ALY		
2	10	21500022	SHCS, M5 x .8-66 x 20, ALY		
1	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		

<b>PARTS LIST</b>	 <b>VEKTEK</b> VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
	ASSEMBLIES AFFECTED 14061803PR 14061803FPR	PARTS LIST, ASSY, SC, LP, TC, TF, 5000, DA, RH, LS, PR
SIZE A	PL7236	REV C

C	5770	RELEASE	JDW	08/02/25
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: <b>Released</b>		
DATE:	06/01/18	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

